



2019 CATALOGUE

Hard Yakka
A HISTORY OF HARD



Hard Yakka

A HISTORY OF HARD

Legendary status.

It's earned through tough slog, and true grit.

You can't buy it, or fake it.

Here's to the 'all or nothings'.

Here's to the ones that do it once and do it well.

**The straight shooters, the spade is a spade-ers,
authentic to the core.**

**Those with pride in their work and pride
in their achievement.**

**Here's to the heroes – the strong, the tough,
the physical.**

Here's to those that get out what they put in.

**Those that judge others by how hard they've
worked and how well they did it.**

**Here's to the real workers. The sparkie,
the chippie, the plumber, the landscaper,
the labourer, the firie, the wirie, the cop,
and the soldier – all everyday legends.**

The real movers and shakers who make it happen.

We're for you.

The new breed of Aussie legends.

**Those that like their work, look good,
and look the part.**

**We're the authentic Aussie workwear
for the authentic Aussie worker.**

We're Hard Yakka.

We're for Aussie legends.

2	OUR BELIEFS
4	A HISTORY OF HARD
6	ICONS GUIDE
8	INDUSTRY GUIDE
9	HARD YAKKA QUALITY
10	HI-VISIBILITY STANDARDS
11	UPF RATINGS
14	PANTS
30	SHORTS
38	COVERALLS
44	SHIRTS
56	POLOS
59	T-SHIRTS
62	FLEECE
68	JACKETS
71	VESTS
76	BIOMOTION
82	PROTECT SHIELDTEC FR
86	PROTECT LENZING FR
94	FOOTWEAR
100	ACCESSORIES
102	SOCKS
106	FITTING GUIDE
108	SUSTAINABILITY
109	CONTACT US
110	STYLE INDEX

**WE BELIEVE IN THE
AUSTRALIAN LEGEND.**

**WE BELIEVE THERE'S
A HERO IN ALL OF US.**

**WE BELIEVE TOUGHNESS
IS IN ALL OF OUR DNA.**

**WE BELIEVE IN REAL
WORKERS.**

**THEY WANT TO WORK
HARD AND LOOK GOOD,
WITHOUT LOOKING
LIKE THEY'VE
WORKED TOO HARD
TO GET THERE.**

**WE BELIEVE IN BEING
PROUD OF A JOB**

**WELL DONE.
NO SHORT-CUTS.
DOING IT TOUGH,
AND DOING IT RIGHT.
WE BELIEVE IN WORKING
HARD, PLAYING HARD,
AND LAUGHING LOUD.
WE BELIEVE IN
DELIVERING FUNCTIONAL
AND FASHIONABLE
WORKWEAR WITHOUT
COMPROMISE.
WE BELIEVE WE'RE
AUSTRALIAN
FOR WORKWEAR.
HARD YAKKA**

A HISTORY OF HARD

HARD IS IN OUR DNA SINCE 1930.

Born during the Great Depression, we know the meaning of hard.



1960's -

The Hard Yakka brand had become a name synonymous with quality, toughness and durability. Hard work and a constant desire to improve and evolve the product quickly translated into an increase in demand and the need for a new manufacturing plant at Broadmeadows. Built on six acres of land the plant became the new headquarters of Yakka Pty Ltd.



1930's -

In 1930 David K. Laidlaw founded a small clothing company in his parents' house in Brunswick Victoria, with high hopes for its success. After consulting with Jim Cushen, an independent advertising agent, he named the company Yakka, a word derived from the Aboriginal word for work. It's a word that David took to heart and before long Hard Yakka was born.

With the focus firmly on producing workwear that excelled and led the way in every area, it wasn't long before a new plant in Sunbury was added to the manufacturing list. Originally an old army hall, it was converted to manufacture Nicks (children's shorts with a bib top) and boxer shorts.



1970's -

Already an integral part of the fabric of Australia, Hard Yakka cemented its position as an Aussie icon with the launch of the famous "Railway" commercial featuring the Hard Yakka chant written by Mike Brady.

2000 -

Since 2000, Hard Yakka has continued to grow and innovate in the workwear category. Hard Yakka has introduced several lines including Hard Yakka Koolgear and Hard Yakka Legends.



1990's -

A desire to match its workwear with equally impressive footwear saw the company introduce a range of Hard Yakka safety and non-safety footwear. The footwear kicked big goals.



1980's -

The company had expanded its operations over the Tasman and introduced the iconic Aussie brand to the New Zealand market.

By the mid 1980s it had also introduced the famous "Haulpac" commercial, an advertisement that was to become as iconic as the company itself.



More recently, Hard Yakka has also introduced two more innovative lines. The first, Hard Yakka Xtreme, is designed to provide maximum safety and comfort for those who work in extreme conditions and features many technological advances. The second, Hard Yakka for Women, is a unique range of clothes with a feminine style and flattering fit that has been designed to multitask.

From its humble beginnings in the back of a house in Brunswick, to the most recognised workwear brand in the country and one of the largest clothing suppliers in the Southern Hemisphere, the Hard Yakka story continues.

Source: <http://www.hardyakka.com.au/our-story>

2018 -

And now for the next chapter of our history. Chapter 2018.

Where some real characters become the heroes.

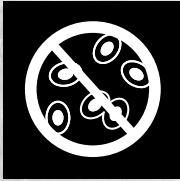
The tradies who buy our clothes.

These are seriously tough customers. From the hardest country on Earth. More forged than born.

They don't take any crap and we wouldn't dare offer them anything but the best.

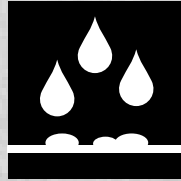
A history of hard.
The story continues.

ICONS GUIDE



ANTIMICROBIAL

Minimise bacteria and odours with Hard Yakka's range of garments treated with antimicrobial finish. You'll end the day as fresh as you started.



DURABLE WATER REPELLENT

Durable water repellent finish sheds water from the garments surface.



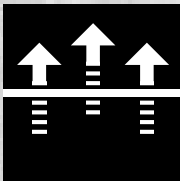
ARTICULATED FIT

Designed with a full range of movement in mind, the Hard Yakka articulated fit features strategically placed darting and engineered seams for the ultimate in comfort.



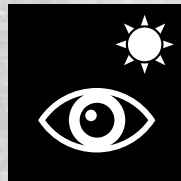
DYNEEMA®

Dyneema® fiber is 15 times stronger than steel, floats on water and is soft as silk. Dyneema® makes your product durable, lightweight and comfortable



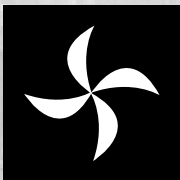
BREATHABLE

Hard Yakka products that feature fabrics with naturally breathable properties, to keep you cool and comfortable all day.



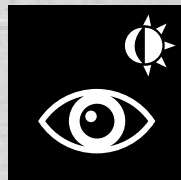
HI-VISIBILITY DAY

A garment that uses high-visibility materials for daytime use only. The high-visibility material must encircle the upper torso. Complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Day.



COOL FLOW

Engineered ventilation placed in high heat zones to allow air to flow through to the body, improving breathability and keeping the wearer cool and comfortable.



HI-VISIBILITY DAY/NIGHT

For use in day, night, dawn, dusk or in poor weather conditions where there is illumination from headlights. Complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Day/Night.



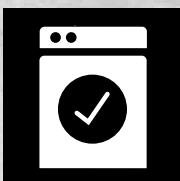
CORDURA

Cordura reinforcement offers the ultimate in toughness, standing up to abrasion, tears and scuffs with ease.



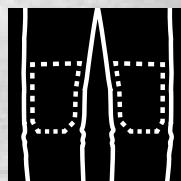
HI-VISIBILITY NIGHT

Garments designed for night use using retro reflected light. Complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Night.



EASY CARE

Washing and ironing are a breeze for garments featuring the Easy Care icon. You'll look smarter for longer with minimal effort when you choose Easy Care.



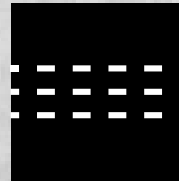
KNEE PAD POCKETS

In built provision for knee pads to be inserted into the pants and held in place.



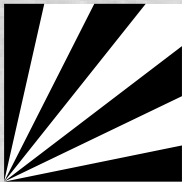
MOISTURE MANAGEMENT

Fabrics designed to keep you dry and comfortable: moisture wicking, quick drying and breathable.



TRIPLE STITCHING

Triple stitching assists with the reinforcement of the garment in stress points to make it extra tough and durable.



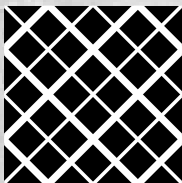
REFLECTEC

Reflective tape used on Hi-Visibility night garments.



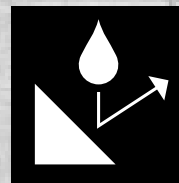
EXCELLENT UPF RATING

An Ultraviolet Protection Factor (UPF) rating for Ultraviolet Radiation transmitted through a fabric onto the skin. Look for garments with a 50+ rating to be assured of excellent protection. Complies with AS/NZS 4399:1996 Sun Protection Clothing Classification.



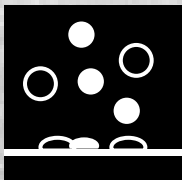
RIPSTOP

Ripstop fabrics have been woven to be highly tear and rip resistant.



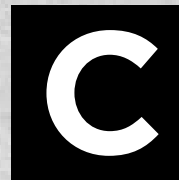
WATERPROOF

Garments constructed with waterproof fabrics and have been seam sealed to prevent water penetrating the inside of the garment.



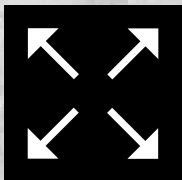
STAIN REPELLENT

Bionic finish is a stain repellent that keeps your garments looking good for longer.



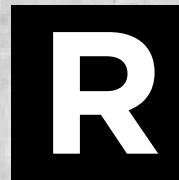
CLASSIC FIT

A traditional wider and looser fit straight from waist down with a mid-rise.



STRETCH

Features stretch for the ultimate in comfort by allowing for a full range of movement, no matter what the task at hand is.



RELAXED FIT

A comfort fit that sits on the hip and is looser around the body, yet not baggy.



SUPERCREESE

We know it's important to look good no matter what the day throws at you. Hard Yakka garments treated with Supercreeze will ensure you look as polished and sharp at the end of the day as you did at the start of the day.



SLIM FIT

Designed with a full range of movement in mind, the Hard Yakka articulated fit features strategically placed darting and engineered seams for the ultimate in comfort.

INDUSTRY GUIDE



WHITE

- Painters ■ Plasterers
- Hospitals

Most painters wear white because it doesn't contrast or highlight white paint drops. White workwear is also easy to bleach and remove paint from. Key Items: Y02500 Foundations Drill Cargo Pant, Y05500 Foundations Drill Cargo Short, Y07500 Foundations Cotton Drill Shirt Long Sleeve, Y01555 Foundations Tradesman Cotton Drill Action Back Overall



KHAKI

- Carpenters ■ Landscapers
- Construction

Khaki coloured workwear is generally worn by those who work with wood or earth as dirt and wood shavings are well disguised. Key Items: Y02501 Foundations Drill Pant, Y01010 Foundations Bib & Brace Cotton Drill Overall, Y07393 Legends Ripstop Short Sleeve Shirt



BLACK

- All Trades

Black workwear hides grease and generally most dirt, allowing the wearer to maintain a professional appearance, no matter what the task at hand involves. Key Items: Y02202 Legends Pant, Y11306 Foundations Pique Short Sleeve Polo



NAVY

- Plumbers ■ Electricians
- Mechanics

Navy workwear hides dirt, grease and grime, allowing the wearer to maintain a professional appearance even in the dirtiest of working conditions. Key Items: Y07510 Foundations Cotton Drill Short Sleeve Shirt, Y11363 Foundations Crew Neck Short Sleeve T-Shirt, Y05038 Legends 3D Stretch Short



LIGHT BLUE

- Mechanics

Mechanics need to ensure that their workwear is comfortable and lightweight yet protective. Buttons and studs should be covered to ensure they do not catch or scratch car or motorcycle paint work. Key Item: Y00015 Foundations Poly Cotton Coverall Light Blue



GREEN

- Agriculture ■ Councils

Green is a natural colour traditionally associated with those who work outdoors in agriculture. Councils also use this colour to distinguish their workforce. Key Item: Y01555 Foundations Tradesman Cotton Drill Action Back Overall Green

HARD YAKKA APPROVED

**VERY
HIGH**

**TEAR
STRENGTH**

**VERY
HIGH**

**FLAT ABRASION
STRENGTH**

**VERY
HIGH**

**SEAM
STRENGTH**

**VERY
HIGH**

**COLOURFASTNESS
TO WASHING**

QUALITY ALWAYS HAS BEEN AND ALWAYS WILL BE PARAMOUNT FOR HARD YAKKA.

Only the best is good enough to bear the Hard Yakka brand label. To ensure all Hard Yakka garments deliver quality, toughness, durability, comfort and functionality that will stand the test of time, they're subjected to a wide range of rigorous tests. These tests include abrasion and tensile strength tests, wash tests, perspiration, seam and pilling tests, and colour tests.

Rigorous testing is only one of the reasons why nothing's tougher than Hard Yakka. Our ongoing commitment to innovative product development continues to keep Hard Yakka at the forefront of workwear fabric technology and design, delivering market leading workwear solutions.

The Hard Yakka product development team constantly search the globe for new ways to make workwear even more comfortable, safe and functional. The result is regular upgrades to existing workwear and a constant stream of new breakthrough designs.

At Hard Yakka, the hard yakka never stops.

HI-VISIBILITY STANDARDS



HI-VISIBILITY DAY

Y11360 - Foundations Hi-Visibility
Two Tone Cotton Long Sleeve Polo



HI-VISIBILITY NIGHT

Y07745 - Koolgear Ventilated
Long Sleeve Shirt with Tape



HI-VISIBILITY DAY/NIGHT

Y07740 - Koolgear Hi-Visibility
Long Sleeve Shirt with Tape

HARD YAKKA HI-VISIBILITY WORKWEAR MEETS RELEVANT AUSTRALIAN AND NEW ZEALAND STANDARDS, AS/NZS 4602.1 FOR HIGH-VISIBILITY SAFETY GARMENTS.

IMPORTANT LIMITATIONS OF USE

Under no circumstances should Class Day (D) garments be worn for visibility purposes at night. Any markings, attachments, screen prints or other alterations, accessories or coverings not incorporated into the original product may not only void the garment's compliance with the appropriate standard, they may also put the user at risk by reducing the high-visibility performance of the garment.

The high-visibility properties offered by Hard Yakka Hi-Visibility garments may be lessened due to normal wear over time or if the fabric is stretched. Hard Yakka Hi-Visibility garments using natural fibres have been tested and comply to Australian Standards AS/NZS 4602.1 High-Visibility Safety Garments in dry conditions. Wet conditions may alter the compliance of these fabrics to the standard and appropriate care should be taken.

According to the Australian Standard, materials classified as high-visibility for daytime use must be manufactured from a durable fabric of woven or knitted cotton or equivalent man-made fibre that contains a fluorescent pigment or other high-visibility dye, or to which a fluorescent plastic coating has been applied.

These materials are subjected to the following tests and must meet or exceed specified minimum requirements for:

- Daylight colour and luminance factor
- Colourfastness to light
- Colourfastness to washing
- Colourfastness to perspiration
- Colour retention testing

In some cases, for safety reasons, a garment must be made from a natural fibre incapable of retaining a fluorescent colour. In these instances, the material is tested for luminance for non-fluorescent materials. Alternatively, man-made fibres are generally capable of retaining a fluorescent colour and are therefore tested for luminance for fluorescent materials. The fabrics used in the manufacture of Hard Yakka Hi-Visibility workwear are tested and must meet or exceed specified minimum requirements for:

- Chromaticity
- Luminance for fluorescent materials
- Luminance for non-fluorescent materials



'FADE SHADE' INNOVATION

The Hard Yakka Fade Shade Label helps you identify any change in garment colour. It is a discreet, silicone label that serves as an indicator to show the point at which hi-visibility shades become non-compliant. This label retains its colour through wash and wear, even when the fabric on the garment fades. Positioned on the front of the garment, this innovation makes it easy for Health and Safety officers and employees to assess when Hi-Visibility apparel may no longer be compliant. The Hard Yakka Fade Shade label is a fully patented Workwear Group innovation and is designed to show its compliance to High Visibility: AS/NZS 4602.1, Non-fluorescent Class, Day.

UPF RATINGS



HARD YAKKA KNOWS A THING OR TWO ABOUT AUSTRALIA'S UNIQUE WORK CONDITIONS. THAT'S WHY MOST HARD YAKKA WORKWEAR IS RATED UPF 50+ FOR EXCELLENT PROTECTION AGAINST THE HARSH AUSTRALIAN SUN.

In fact, as you can see from the table below, when it comes to protection from harmful UV rays, Hard Yakka is a tough act to follow. All Hard Yakka workwear has been tested by independent, accredited laboratories and rated according to Australian/New Zealand Standard AS/NZS 4399:1996 Sun Protection Clothing Classification.

There are many important factors that should be considered when selecting your Hard Yakka workwear. The UPF rating is for the fabric only, and does not take into account the design of the garment.

For outdoor workers, Hard Yakka recommends garments that cover the maximum area of the body. For example, Hard Yakka workwear with full arm and leg coverage should be selected. To ensure complete protection, a hat and sunscreen should also be worn.

Finally, the UPF protection offered by the garment may be lessened if the fabric is stretched, wet, in close contact with the skin, or worn out due to wear and tear over time.

UPF RATING	RATING UVR PROTECTION CATEGORY
15, 20	GOOD PROTECTION
25, 30, 35	VERY GOOD PROTECTION
40–50, 50+	EXCELLENT PROTECTION





STRETCH RIPSTOP

Our Stretch Ripstop is tough and durable.

Hard Yakka Ripstop fabrics use a special reinforcing technique that makes them resistant to tearing and ripping. During weaving, reinforcement threads are interwoven at regular intervals in a crosshatch pattern.

Ripstop offers increased strength along with a lightweight and stretch fabric.

Available in a range of styles and colours and multiple leg lengths including cargo pants, shorts and short shorts.

Y02202 LEGENDS PANT



Y02255 3056 STRETCH RIPSTOP CARGO PANT

SIZE 72R-102R

COLOUR Desert (DST), Military Green (MLG), Charcoal (CHA), Navy (NAV), Black (BLA)

- 240gsm, 60% cotton/38% polyester/2% elastane blend ripstop
- Reinforced internal pocket bags
- Durable, tough metal zipper, tack button and rivets
- Slim and articulated fit, tapered from knee to hem
- Seasonal colour highlights on internal waistband and hem binding
- Multiple pockets for all storage needs



Y02340 3056 STRETCH RIPSTOP CARGO PANT WITH CUFF

SIZE 72R-102R

COLOUR Desert (DST), Navy (NAV), Black (BLA)

- 240gsm, 60% cotton/38% polyester/2% elastane ripstop
- Reinforced internal pocket bags
- Durable, tough metal zipper, tack button & rivets
- Slim & articulated fit, tapered from knee to hem
- Seasonal colour highlights on internal waistband
- Elastic cuff on hem
- Multiple storage pockets



Y02560 FOUNDATIONS ELASTIC WAIST DRILL PANT

SIZE S-5XL

COLOUR Navy (NAV)

- 190gsm, pre-shrunk 100% cotton drill
- Contrast red internal stitching
- Red internal waistband binding and stitching
- Reinforced internal pocket bags with signature pocket bag print
- Relaxed fit
- Multiple pockets for all storage needs
- Elastic waistband with internal draw cord



Y02275 KOOLGEAR VENTILATED PANT

SIZE 72R-112R, 74L-94L, 87S-132S

COLOUR Navy (NAV)

- 235gsm, 100% cotton dobby
- Cotton is naturally breathable and durable
- 100% polyester mesh with antimicrobial treatment to fight odour causing bacteria
- Reinforced, mesh lined pocket bags for added comfort without added weight
- Multiple pockets for storage requirements
- Ventilation in three high heat zones – back yoke, back knee and crotch
- Relaxed fit with articulation through the knee



Y02300 KOOLGEAR VENTILATED CARGO PANT

SIZE 72R-112R, 74L-94L, 87S-132S

COLOUR Khaki (KHA), Charcoal (CHA), Navy (NAV)

- 235gsm, 100% cotton dobby
- Cotton is naturally breathable and durable
- 100% polyester mesh with antimicrobial treatment to fight odour causing bacteria
- Reinforced, mesh lined pocket bags for added comfort without added weight
- Multiple pockets for storage requirements including cargo pockets
- Ventilation in three high heat zones – back yoke, back knee and crotch
- Relaxed fit with articulation through the knee



Y02202 LEGENDS PANT

PANTS



Y02594 FOUNDATIONS PERMANENT PRESS PLAIN FRONT PANT WITH BIONIC & SUPERCREASE FINISH

SIZE 72R-107R, 74L-94L, 87S-132S

COLOUR Putty (PUT), Olive (OLI) Gunmetal (GMT), Navy (NAV), Midnight (MDN), Black (BLA)

- 245gsm, 80% polyester/20% viscose fabric
- Bionic and Supercreeze finishes repel oil, water and stains
- Invisible expandable waistband
- Plain front
- Jetted back hip pockets
- Side pockets and fob pocket
- Nylon zip fly & plastic button closure



Y02592 FOUNDATIONS PERMANENT PRESS PLEAT FRONT PANT WITH BIONIC & SUPERCREASE FINISH

SIZE 72R-107R, 74L-94L, 87S-132S

COLOUR Midnight (MDN), Black (BLA)

- 245gsm, 80% polyester/20% viscose fabric
- Bionic and Supercreeze finishes repel oil, water and stains
- Double pleated front
- Jetted back hip pockets with button closure
- Two side pockets & fob pocket
- Nylon zip fly and plastic button closure



Y02590 FOUNDATIONS PERMANENT PRESS CARGO PANT WITH BIONIC & SUPERCREASE FINISH

SIZE 72R-112R, 74L-94L, 87S-132S

COLOUR Midnight (MDN), Black (BLA)

- 245gsm, 80% polyester/20% viscose fabric
- Bionic and Supercreeze finishes repel oil, water and stains
- Cargo & mobile phone bellow pockets
- Waistband with five wide belt loops
- Hip pockets with flaps
- Nylon zip fly & plastic button closure



Y08887 WOMEN'S PERMANENT PRESS PANT WITH BIONIC & SUPERCREASE FINISH

SIZE 8-28

COLOUR Midnight (MDN)

- 245gsm, 80% polyester/20% viscose fabric
- Bionic and Supercreeze finishes repel oil, water and stains
- Plain front with invisible expandable waistband
- Side pockets and fob pocket
- Nylon zip fly & plastic button front



UPF RATING
EXCELLENT
50+



TRIPLE
STITCHING



KNEE PAD
POCKETS

CORDURA



RELAXED FIT



ORIGINAL LEGENDS
FIT AND DESIGN

Y02906 LEGENDS EXTRA LIGHT CARGO PANT

SIZE 72R–112R, 74L–94L, 87S–132S

COLOUR Khaki (KHA), Navy (NAV)

- 260gsm, 100% cotton duck weave, lightly washed pre-shrunk canvas
- Multiple storage pockets with provisions for mobile phone
- Ruler pocket containing extra tool & pencil partition, plus concealed gadget pocket on waistband
- Cordura reinforcement on key abrasion zones such as knees and pockets
- Nylon zip fly & plastic button closure
- All stress points bar-tacked & reinforced internal pocket bags



UPF RATING
EXCELLENT
50+



STRETCH
FABRIC



SLIM FIT



Y02880 3056 STRETCH CANVAS CARGO PANT

SIZE 77R–112R, 87S–132S

COLOUR Khaki (KHA), Desert (DST), Navy (NAV), Black (BLA), White (WHI)

- 260gsm, 60% cotton/38% polyester/2% elastane
- Stretch canvas for comfort and freedom of movement
- Reinforced internal pocket bags
- Durable, tough metal zipper & tack button
- Slim and articulated fit, tapered from knee to hem
- Reinforced double layer knee
- Multiple pockets for all storage needs

CORE



UPF RATING
EXCELLENT
50+



RELAXED FIT



Y02530 DRILL PANT

SIZE 72R–112R, 87S–132S, 79L–94L

COLOUR Navy (NAV)

- 280gsm, 100% cotton drill
- Pleat Front
- Slanted front pockets
- Twin back hip pockets
- Fob pocket RHS
- Darted back waist for comfort fit
- Phone pocket on RHS with touch tape closure

CORE



UPF RATING
EXCELLENT
50+



RELAXED FIT



Y02570 CARGO DRILL PANT

SIZE 72R–112R, 87S–132S, 79L–94L

COLOUR Navy (NAV)

- 280gsm, 100% cotton drill
- Slanted front pockets
- Darted back waist for comfort fit
- Twin back hip pockets
- Cargo pocket with box pleat and touch tape closure
- Utility, ruler pocket and pen pocket RHS

PANTS



Y02501 FOUNDATIONS DRILL PANT

SIZE 72R-122R, 74L-94L, 87S-132S

COLOUR Khaki (KHA), Green (GRN), Navy (NAV), Black (BLA)

- 310gsm, pre-shrunk 100% cotton drill
- Red internal waistband binding and stitching
- Reinforced internal pocket bags with signature pocket bag print
- Relaxed fit with pleat front
- Multiple pockets for all storage needs



Y02500 FOUNDATIONS DRILL CARGO PANT

SIZE 67R-122R, 74L-94L, 87S-132S

COLOUR Khaki (KHA), Green (GRN), Navy (NAV), Black (BLA)

- 310gsm, pre-shrunk 100% cotton drill
- Red internal waistband binding and stitching
- Reinforced internal pocket bags with signature pocket bag print
- Relaxed fit with pleat front
- Multiple pockets for all storage needs including bellowed cargo pocket
- Nylon zip fly & plastic button closure



Y08810 WOMEN'S FOUNDATIONS DRILL PANT

SIZE 8-22

COLOUR Navy (NAV)

- 310gsm, preshrunk 100% cotton drill
- Red internal waistband binding and stitching
- Reinforced internal pocket bags with signature pocket bag print
- Relaxed women's fit
- Multiple pockets for all storage needs



Y08850 WOMEN'S FOUNDATIONS DRILL CARGO PANT

SIZE Navy 8-22; Black 6-22

COLOUR Navy (NAV), Black (BLA)

- 310gsm, preshrunk 100% cotton drill
- Red internal waistband binding and stitching
- Reinforced internal pocket bags with signature pocket bag print
- Relaxed women's fit
- Multiple pockets for all storage needs
- Utility & Ruler Pockets



Y02202 LEGENDS CARGO PANT

SIZE 77R–112R (77R–132 KHC), 74L–94L (L: KHA, NAVY, GRN, BLA only), 87S–132S

COLOUR Khaki (KHA), Khaki/Charcoal (KHC), Charcoal/Charcoal (CAC), Green (GRN), Navy (NAV), Black (BLA)

- 340gsm, 100% cotton Panama weave with silicone wash
- Articulated fit for comfort & freedom of movement
- Cordura reinforcement on key abrasion zones such as knees and pockets
- Triple stitched for added strength
- Multiple storage pockets
- Knee Pocket Opening Pad



Y02210 LEGENDS XTREME CARGO PANT

SIZE 77R–112R, 74L–94L (L: NAB, KHB only), 87S–117S

COLOUR Khaki/Black (KHB), Charcoal/Black (CHB), Navy/Black (NAB)

- 340gsm, 100% cotton Panama weave with silicone wash
- Articulated fit for comfort & freedom of movement
- Cordura reinforcement on key abrasion zones such as knees and pockets
- Swing away pockets multiply storage for easy access to tools
- Triple stitched for added strength



Y08079 WOMEN'S LEGENDS CARGO PANT

SIZE 8–20

COLOUR Khaki (KHA), Green (GRN), Navy (NAV), Black (BLA)

- 340gsm, 100% cotton Panama weave with silicone wash
- Articulated fit for comfort and movement
- Cordura reinforcement on key abrasion zones such as knees and pockets
- Super tough with reinforcement and triple stitching where you need it most – these pants will stand the test of time
- Multiple pockets have every storage requirement covered – never misplace your phone, ruler or pen again
- Triple stitched for added strength



Y03041 LEGENDS CARGO JEAN

SIZE 77R–112R, 87S–117S

COLOUR Blue/Charcoal (BUB)

- 440gsm, 100% cotton denim
- Super tough with triple stitching for reinforcement
- Heavy duty denim
- Reinforced knees include provision for knee pads



Y44610 FOUNDATIONS STRETCH DENIM JEAN

SIZE 72R-102R, 74L-89L, 87S-112S

COLOUR Navy (NAV)

- 425gsm, 98% cotton/2% elastomer denim
- Lightly washed
- Straight leg cut with traditional 5 pocket jean styling
- Reinforced & riveted stress points
- Metal zip fly & stud button closure



Y03042 WOMEN'S 14 1/2 OZ STRETCH DENIM JEAN

SIZE 8-22

COLOUR Navy (NAV)

- 425gsm, 98% cotton/2% elastomer denim
- Lightly washed
- Relaxed stretch women's fit
- Straight leg with five pocket styling
- All stress points bar-tacked & riveted for extra strength
- Heavy-duty metal zip & stud button closure



Y03514 FOUNDATIONS 14 1/2 OZ ENZYME WASHED RIGID DENIM JEAN

SIZE 77R-107R, 74L-94L, 87S-132S

COLOUR Navy (NAV)

- 490gsm, 100% cotton denim
- Enzyme washed
- Straight leg cut with traditional 5 pocket jean styling
- Reinforced & riveted stress points for durability
- Metal zip fly & stud button



Y03513 FOUNDATIONS 14 1/2 OZ ENZYME WASHED DENIM JEAN WITH TAPE

SIZE 77R-107R, 74L-94L, 87S-132S

COLOUR Navy (NAV)

- 490gsm, 100% cotton denim
- Enzyme washed
- Straight leg cut with traditional 5 pocket jean styling
- Reinforced & riveted stress points for durability
- Metal zip fly & stud button
- 50mm reflective tape hoops

CORE



Y02540 DRILL PANT TAPED

SIZE 72R-112R, 87S-132S, 79L-94L

COLOUR Navy (NAV)

- 280gsm, 100% cotton drill
- Pleat Front
- Slanted front pockets
- Twin back hip pockets
- Fob pocket RHS
- Darted back waist for comfort fit
- Phone pocket on RHS with touch tape closure
- ReflecTec 50mm tape

CORE



Y02575 CARGO DRILL PANT TAPED

SIZE 72R-112R, 87S-132S, 79L-94L

COLOUR Navy (NAV)

- 280gsm, 100% cotton drill
- Slanted front pockets
- Darted back waist for comfort fit
- Twin back hip pockets
- Cargo pocket with box pleat and touch tape closure
- Utility, ruler pocket and pen pocket RHS
- ReflecTec 50mm tape



Y02615 FOUNDATIONS DRILL PANT WITH DOUBLE HOOP TAPE

SIZE 72R-112R, 74L-94L, 87S-132S

COLOUR Navy (NAV)

- 310gsm, pre-shrunk 100% cotton drill
- Red internal waistband binding and stitching
- Reinforced internal pocket bags with signature pocket bag print
- Relaxed fit with front pleat
- Updated trims
- Multiple pockets for all storage needs
- ReflecTec 50mm reflective tape



Y02750 FOUNDATIONS DRILL CARGO PANT WITH TAPE

SIZE 72R-122R, 74L-94L, 87S-132S

COLOUR Navy (NAV)

- 310gsm, pre-shrunk 100% cotton drill
- Red internal waistband binding and stitching
- Reinforced internal pocket bags with signature pocket bag print
- Relaxed fit with plain front
- Updated trims
- Multiple pockets for all storage needs
- Nylon zip fly & plastic button closure
- ReflecTec 50mm reflective tape hoops
- Utility & Ruler Pockets

PANTS



Y03875 FOUNDATIONS MOLESKIN 5 POCKET COTTON JEAN

SIZE 77R-102R, 74L-89L, 87S-122S

COLOUR Navy (NAV)

- 490gsm, 100% cotton weft sateen brushed fabric
- Straight leg cut with traditional 5 pocket jean styling
- Waistband with six belt loops
- Reinforced stress points
- Plastic zip fly & button closure



Y03876 FOUNDATIONS MOLESKIN PLAIN FRONT JEAN

SIZE 77R-102R, 74L-89L, 87S-122S

COLOUR Navy (NAV)

- 490gsm, 100% cotton weft sateen brushed fabric
- Waistband with seven belt loops & button closure
- Straight leg styling
- Two side pockets & two jetted hip back pockets
- Plastic zip fly & button closure

NEW



With **Dyneema®**



Y03400 DYNEEMA JEAN

SIZES 77R-107R

COLOURS Black (BLA) – NEW

- 12oz, 60.5% Cotton/36% Polyester/2.5% Dyneema/1% Elastane Denim
- Dyneema denim is 15 x stronger than steel, tear and abrasion resistant
- Reinforced internal pocket bags
- Durable, tough metal zipper, tack button and rivets
- Slim and articulated fit, tapered from knee to hem
- Multiple pockets for all storage needs

Available 1 January 2019



With **Dyneema®**

DYNEEMA® FIBER IS 15 TIMES STRONGER THAN STEEL, FLOATS ON WATER AND IS SOFT AS SILK.

DYNEEMA® MAKES YOUR PRODUCT DURABLE, LIGHTWEIGHT AND COMFORTABLE
DYNEEMA.COM

DYNEEMA® IS A TRADEMARK OF DSM. USE IS PROHIBITED UNLESS AUTHORISED.



Y19530 EMBOSSED SILICONE HOODIE, Y03400 DYNEEMA JEAN, Y60215 NEO 1.0 BOOT



Y43434 MUSTANG REGULAR STRETCH JEAN

SIZE 77–107R, 87–142S

COLOUR Blue/Black (906)

- 375gsm, 70% cotton 28% polyester 2% elastane, stonewashed pre-shrunk stretch denim
- Plain front 5 pocket basic design jean
- 6 belt loops
- Brass zip fly
- Loops, hip pockets and stress points bar-tacked, including fly
- Riveted front pockets and fob pocket
- Heavyweight poly/cotton pocketing
- Classic regular fit



Y43246 MUSTANG REGULAR STRETCH JEAN

SIZE 72–122R, 87–142S

COLOUR Black (BLA)

- 430gsm, 98% cotton 2% elastane, stonewashed pre-shrunk stretch denim
- Plain front 5 pocket basic design jean
- 6 belt loops
- Brass zip fly
- Loops, hip pockets and stress points bar-tacked, including fly
- Riveted front pockets and fob pocket
- Heavyweight poly/cotton pocketing
- Prewashed to reduce residual shrinkage associated with denim and to provide fabric comfort
- Classic regular fit



Y43247 MUSTANG REGULAR STRETCH JEAN

SIZE 72–122R, 87–122S

COLOUR Navy (NAV)

- 440gsm, 98% cotton 2% elastane, stonewashed pre-shrunk stretch denim
- Plain front 5 pocket basic design jean
- 6 belt loops
- Brass zip fly
- Loops, hip pockets and stress points bar-tacked, including fly
- Riveted front pockets and fob pocket
- Heavyweight poly/cotton pocketing
- Prewashed to reduce residual shrinkage associated with denim and to provide fabric comfort
- Classic regular fit



Y43245 MUSTANG REGULAR STRETCH JEAN

SIZE 72–122R, 84–142S

COLOUR Stonewash (STW)

- 480-485gsm, 98% cotton 2% elastane, stonewashed pre-shrunk stretch denim
- Plain front 5 pocket basic design jean
- 6 belt loops
- Brass zip fly
- Loops, hip pockets and stress points bar-tacked, including fly
- Riveted front pockets and fob pocket
- Heavyweight poly/cotton pocketing
- Prewashed to reduce residual shrinkage associated with denim and to provide fabric comfort
- Classic regular fit

CORE



Y02596 BASIC STRETCH DRILL PANT

SIZES 72R–112R, 87S–132S, 74L–94L

COLOUR Khaki (KHA), Navy (NAV), Black (BLA)

- 270 gsm, 98% Cotton 2% Elastane
- Reinforced bar tacks on pockets
- Fob pocket for coins
- Deep side pockets and twin back hip pockets

Available 1 January 2019

CORE



Y02597 BASIC STRETCH DRILL CARGO PANT

SIZES 72R–112R, 87S–132S, 74L–94L

COLOUR Khaki (KHA), Navy (NAV), Black (BLA)

- 270 gsm, 98% Cotton 2% Elastane
- Reinforced bar tacks on pockets
- Fob pocket for coins
- Deep cargo pockets - Velcro closure
- Utility Ruler & Pen Pocket on wearer's RHS

Available 1 January 2019

CORE



Y02960 L/WEIGHT DRILL CARGO PANT

SIZE 72R–112R, 87S–132S, 74L–94L

COLOUR Navy (NAV)

- 190 gsm, 100% Cotton Drill
- Reinforced bar tacks on pockets
- Box pleated cargo pocket
- Wide belt loops, double layered knee
- Nylon zipper, plastic button, ruler and multifunctional pockets

Available 1 January 2019

CORE



Y02965 L/WEIGHT DRILL CARGO PANT WITH TAPE

SIZE 72R–112R, 87S–132S, 74L–94L

COLOUR Navy (NAV)

- 190 gsm, 100% Cotton Drill
- Reinforced bar tacks on pockets
- Box pleated cargo pocket
- Wide belt loops, double layered knee
- Nylon zipper, plastic button, ruler and multifunctional pockets
- ReflecTec tape

Available 1 January 2019



Y19515 PUFFER VEST, Y11615 3056 LONG SLEEVE TEE WITH GRAPHIC, Y02340 3056 STRETCH RIPSTOP CARGO PANT WITH CUFF, Y60215 NEO 1.0 BOOT

CORE



Y08840 WOMEN'S DRILL PANT

SIZE 6–24

COLOUR Navy (NAV)

- 280 gsm, 100% Cotton Drill
 - Modern Women's fit
 - Multifunctional and fob pockets
 - Slanted front pockets with facing
 - Darted back waist and knife pleat at front
 - Twin back hip pockets
 - Phone pocket on wearers RHS outleg with touch tape closure
- Available 1 January 2019

NEW



Y02855 3056 STRETCH CANVAS CARGO PANT WITH TAPE

SIZE 77R–112R, 87S–132S

COLOUR Khaki (KHA), Navy (NAV)

- 260gsm, 60% cotton/38% polyester/2% elastane
 - Stretch canvas for comfort and freedom of movement
 - Reinforced internal pocket bags
 - Durable, tough metal zipper & tack button
 - Slim and articulated fit, tapered from knee to hem
 - Reinforced double layer knee
 - Multiple pockets for all storage needs
- Available May 2019

NEW



Y08930 3056 WOMEN'S STRETCH SLIM RIPSTOP CARGO PANT

SIZES Sizes 6–18

COLOURS Desert (DST), Navy (NAV), Black (BLA) – NEW

- 240gsm, 60% Cotton/38% Polyester/2% Elastane Blend Ripstop
 - Women's slim fit
 - Reinforced internal pocket bags
 - Durable, tough metal zipper, tack button and rivets
 - Slim and articulated fit, tapered from knee to hem
 - Seasonal colour highlights on internal waistband and hem binding
 - Multiple pockets for all storage needs
- Available May 2019

NEW

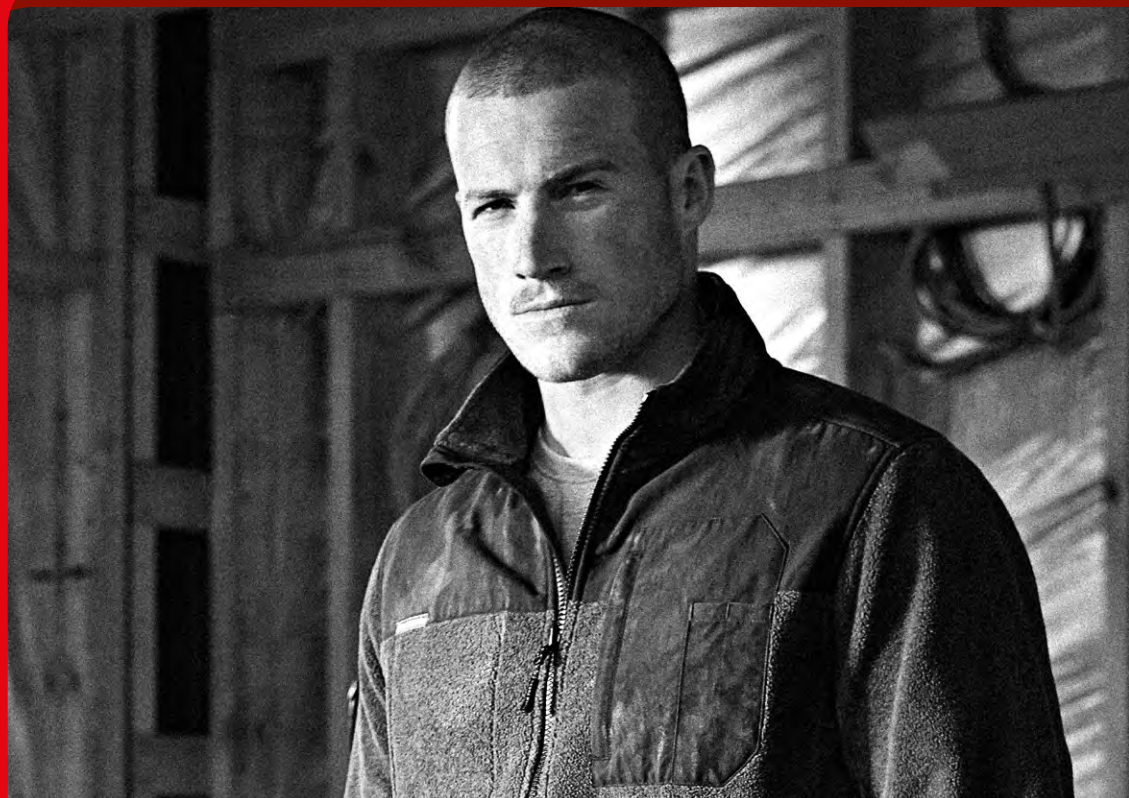


Y02740 LEGENDS SLIM

SIZES 77R–112R, 87S–132S

COLOURS Desert (DST), Navy (NAV), Black (BLA)

- 260gsm, 60% Cotton/38% Polyester/2% Elastane Canvas
 - Stretch canvas for comfort and freedom of movement
 - Reinforcement on key abrasion zones such as knees and pockets
 - Durable, tough metal zipper & tack button
 - Slim and articulated fit, tapered from knee to hem
 - Reinforcement on abrasion zones
 - Multiple pockets for all storage needs
- Available May 2019





Hard Yakka STRETCH

Introducing our NEW edition stretch canvas range.

This range offers the optimal combination of strength with stretch. The stretch fabric enables freedom of movement whilst the mid weight canvas ensures toughness and durability.

Available in key shapes and colours across our pants and shorts range.

NEW



Y05115 3056 SHORT

SIZE 72R-102R

COLOUR Desert (DST), Military Green (MLG), Charcoal (CHA), Navy (NAV), Black (BLA) – NEW

- 240gsm, 60% cotton/38% polyester/2% elastane blend ripstop
- Reinforced internal pocket bags
- Durable, tough metal zipper, tack button and rivets
- Seasonal colour highlights on internal waistband and hem binding
- Herringbone trim on welt pockets
- 3056 branded trims and labelling
- Multiple pockets for all storage needs
- Upper thigh length

NEW



Y05100 3056 CARGO SHORT

SIZE 72R-102R

COLOUR Desert (DST), Military Green (MLG), Charcoal (CHA), Navy (NAV), Black (BLA) – NEW

- 240gsm, 60% cotton/38% polyester/2% elastane blend ripstop
- Reinforced internal pocket bags
- Durable, tough metal zipper, tack button and rivets
- Seasonal colour highlights on internal waistband and hem binding
- Herringbone trim on welt pockets
- 3056 branded trims and labelling
- Multiple pockets for all storage needs
- Above the knee length



Y05545 FOUNDATIONS ELASTIC WAIST DRILL SHORT SIZE S-5XL

COLOUR Navy (NAV)

- 190gsm, pre-shrunk cotton drill
- Red internal waistband binding and stitching
- Reinforced internal pocket bags with signature pocket bag print
- Relaxed fit with elastic waistband and internal draw cord
- Multiple pockets for all storage needs



Y05140 KOOLGEAR VENTILATED CARGO SHORT SIZE 72R-112R

COLOUR Khaki (KHA), Charcoal (CHA), Navy (NAV)

- 235gsm, 100% cotton dobby
- Cotton is naturally breathable and durable
- 100% polyester mesh with antimicrobial treatment to fight odour causing bacteria
- Reinforced, mesh lined pocket bags for added comfort without added weight
- Multiple pockets for storage requirements
- Ventilation in high heat zones – back yoke and crotch
- Cool grey colour mesh



Y05190 3056 STRETCH SHORT

SIZE 77R-112R

COLOUR Desert (DST), Khaki (KHA), Navy (NAV), Black (BLA)

- 260gsm, 60% cotton/38% polyester/2% elastane
- Stretch canvas for comfort and freedom of movement
- Reinforced internal pocket bags
- Durable, tough metal zipper & tack button
- Slim fit
- Multiple pockets for all storage needs



Y05594 FOUNDATIONS PERMANENT PRESS PLAIN FRONT SHORT WITH BIONIC & SUPERCREASE FINISH SIZE 77R-127R

COLOUR Midnight (MDN), Navy (NAV)

- 245gsm, 80% polyester/20% viscose fabric
- With Supercrease and Bionic finishes
- Invisible expandable waistband
- Jetted back hip pockets
- Side pockets and fob pocket
- Nylon zip fly & plastic button closure



UPF RATING
EXCELLENT
50+



EASY CARE



STAIN
REPELLENT



CLASSIC FIT



Y05590 FOUNDATIONS PERMANENT PRESS CARGO SHORT WITH BIONIC & SUPERCREESE FINISH

SIZE 77R-112R, 117S-132S

COLOUR Midnight (MDN), Black (BLA)

- 245gsm, 80% polyester/20% viscose fabric
- Bionic Finish
- Cargo & mobile phone bellow pockets with flaps
- Hip pockets with flaps
- Nylon zip fly & plastic button closure



UPF RATING
EXCELLENT
50+



TRIPLE
STITCHING



RELAXED FIT



CORDURA



ORIGINAL LEGENDS
FIT AND DESIGN

Y05906 LEGENDS EXTRA LIGHT CARGO SHORT

SIZE 77R-112R

COLOUR Khaki (KHA), Navy (NAV)

- 260gsm, 100% cotton duck weave & lightly washed pre-shrunk canvas
- Cargo pockets for mobile phone
- Ruler pocket with extra tool & pencil partition, plus concealed gadget pocket on waistband
- Reinforcements with Cordura patches
- Nylon zip fly & plastic button closure
- All stress points bar-tacked & heavyweight poly cotton pocketing

CORE



UPF RATING
EXCELLENT
50+



RELAXED FIT



Y05620 CARGO DRILL SHORT

SIZE 67R-112R

COLOUR Navy (NAV)

- 290gsm, 100% cotton drill
- Slanted front pockets
- Darted back waist for comfort fit
- Twin back hip pockets
- Cargo pocket with box pleat and touch tape closure
- Utility, ruler pocket and pen pocket RHS

CORE



UPF RATING
EXCELLENT
50+



STRETCH
FABRIC



RELAXED FIT



Y05067 BASIC STRETCH DRILL CARGO SHORT

SIZES 72R-112R

COLOUR Khaki (KHA), Navy (NAV), Black (BLA)

- 270 gsm, 98% Cotton 2% Elastane
- Reinforced bar tacks for extra toughness
- Fob pocket for coins plus deep cargo pocket for storage
- Twin back hip pockets
- Cargo pocket with touch tape closure
- Pen pocket on wearers RHS

Available 1 January 2019



Y05500 FOUNDATIONS DRILL CARGO SHORT

Y05500: SIZE 67R–112R (77R–112R WHI), **COLOUR** White (WHI)[^], Khaki (KHA), Green (GRN), Navy (NAV), Black (BLA)

Y08851 WOMEN'S FOUNDATIONS DRILL CARGO SHORT

Y08851: SIZE 8–22, **COLOUR** Navy (NAV)

- 310gsm, pre-shrunk 100% cotton drill
- Red internal waistband binding and stitching
- Reinforced internal pocket bags with signature pocket bag print
- Relaxed fit
- Multiple pockets for all storage needs



CORDURA



Y05083 LEGENDS XTREME CARGO SHORT

SIZE 77R–112R

COLOUR Khaki/Black (KHB), Navy/Black (NAB)

- 340gsm, 100% cotton Panama weave with silicone wash
- Swing away pockets that function like a tool belt – without the belt
- Relaxed fit, above the knee length
- Multiple pockets for storage needs



CORDURA



Y05066 LEGENDS CARGO SHORT

SIZE 77R–112R

COLOUR Khaki (KHA), Navy (NAV), Black (BLA)

- 340gsm, 100% cotton Panama weave with silicone wash
- Cordura reinforcement for extra toughness
- Relaxed fit, above the knee length
- Multiple pockets for storage needs



Y05681 FOUNDATIONS ENZYME WASHED DENIM SHORT

SIZE 77R–112R

COLOUR Navy (NAV)

- 490gsm, 100% cotton denim
- Enzyme washed traditional 5 pockets work jean styling
- Reinforced & riveted stress points
- Stud button closure

[^] UPF 50+ rating not applicable to White (WHI)



Y06785 POLAR FLEECE JACKET, Y05411 3056 STRETCH CANVAS CARGO SHORT, Y60210 NEO 1.0 BOOT

NEW



UPDATED FIT
WITH METAL TABS

Y05340 DRILL SHORT WITH SIDE TABS

SIZES 77R–112R

COLOURS Khaki (KHA), Green (GRN), Navy (NAV)

- 310gsm, 100% Cotton Drill
- Reinforced internal pocket bags
- Multiple pockets for all storage needs
- Classic fit

NEW



UPDATED FIT

Y05350 DRILL SHORT WITH BELT LOOPS

SIZES 77R–112R

COLOURS Khaki (KHA), Green (GRN), Navy (NAV)

- 310gsm, 100% Cotton Drill
- Reinforced internal pocket bags
- Multiple pockets for all storage needs
- Classic fit

NEW



Y05411 3056 STRETCH CANVAS CARGO SHORT

SIZES 77R–112R

COLOURS White (WHI) – NEW, Desert (DST), Khaki (KHA), Navy (NAV), Black (BLA)

- 260gsm, 60% Cotton/38% Polyester/2% Elastane Canvas
- Stretch canvas for comfort and freedom of movement
- Reinforced internal pocket bags
- Durable, tough metal zipper & tack button
- Above the knee length
- Slim fit
- Multiple pockets for all storage needs





Y00015 FOUNDATIONS POLY COTTON COVERALL

SIZE 77R–122R, 74L–94L (74L–99L NAV), 87S–132S

COLOUR Blue Medit (BME), Green (GRN), Navy (NAV)

- 220gsm, 65% polyester/35% cotton fabric
- Left chest pocket with pencil partition
- Nickel plated gripper studs
- Raglan sleeves & elasticised back waist
- Utility pocket
- Mobile phone pocket
- Reinforced pocket lining & two side pockets



Y00445 FOUNDATIONS HI-VISIBILITY TWO TONE POLY COTTON COVERALL

SIZE 77R–122R, 74L–94L, 87S–132S

COLOUR Orange/Navy (ONA)*, Yellow/Navy (YNA)

- 210gsm, 65% polyester/35% cotton fabric
- Left chest pocket with pencil & ruler partition
- Mobile phone pocket, reinforced pocket lining & two side pockets
- Utility pocket & elasticised back waist

Note: Only Orange/Navy (ONA) Hi-Visibility Compliant



Y00270 FOUNDATIONS HI-VISIBILITY TWO TONE COTTON DRILL COVERALL

SIZE 77R–117R, 74L–94L, ONA 87S–132S, YNA 92S–132S

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 310gsm, pre-shrunk 100% cotton drill
- Left chest pocket with pencil & ruler partition
- Heavy-duty nickel plated studs
- Mobile phone pocket, reinforced pocket lining & two side pockets
- Raglan sleeves & elasticised back waist
- Utility pocket



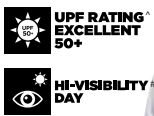
Y01555 FOUNDATIONS TRADESMAN COTTON DRILL ACTION BACK OVERALL

SIZE 72R–122R (67R NAV & WHI), 74L–94L, 87S–132S

COLOUR White (WHI)^, Khaki (KHA), Green (GRN), Navy (NAV)

- 310gsm, pre-shrunk 100% cotton drill
- Elastic straps & elasticised back waist
- Left chest pocket with pencil partition
- Mobile phone pocket, double layered pocket lining & two side pockets
- Heavy-duty nickel plated studs

* Orange/Navy (ONA) only: complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Day
^ UPF 50+ rating not applicable to White (WHI)



Y00030 FOUNDATIONS LIGHTWEIGHT COTTON DRILL COVERALL

SIZE 72R–122R, 74L–94L, 87S–132S

COLOUR White (WHI)[^], Safety Orange (SOR)[#], Khaki (KHA), Blue Medit (BME), Red (RED), Navy (NAV)

- 185gsm, pre-shrunk 100% cotton drill
- Left chest pocket with pencil & ruler partition
- Raglan sleeves & gusset
- Nylon studs & elasticised back waist
- Utility pocket
- Mobile phone pocket
- Reinforced pocket lining & two side pockets



Y00262 FOUNDATIONS HI-VISIBILITY TWO TONE COTTON DRILL COVERALL WITH TAPE

SIZE 77R–117R, 74L–94L, 87S–132S

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 310gsm, pre-shrunk 100% cotton drill
- 50mm reflective tape in H-configuration, suitable for light industrial wash
- Left chest pocket with pencil & ruler partition
- Mobile phone pocket, reinforced pocket lining and two side pockets
- Utility pocket & elasticised back waist



Y00122 FOUNDATIONS HI-VISIBILITY COTTON DRILL COVERALL WITH TAPE

SIZE 82R–122R, 74L, 87S–132S

COLOUR Safety Orange (SOR)

- 310gsm, pre-shrunk 100% cotton drill
- 50mm reflective tape
- Left chest pocket with pencil & ruler partition
- Mobile phone pocket, reinforced pocket lining & two side pockets



Y01055 FOUNDATIONS TWO TONE COTTON DRILL ACTION BACK OVERALL WITH TAPE

SIZE 72R–117R, 74L–94L, 92S–132S

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 310gsm, pre-shrunk 100% cotton drill
- 50mm reflective tape suitable for light industrial wash
- Elastic straps & elasticised back waist
- Non-spill right chest pocket & left chest pocket with pencil partition
- Mobile phone pocket, reinforced pocket lining & two side pockets
- Heavy-duty nickel plated studs

[^] UPF 50+ rating not applicable to White (WHI)

[#] Safety Orange only: complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Day

COVERALLS



Y01526 FOUNDATIONS TWO TONE COTTON DRILL ACTION BACK OVERALL

SIZE 77R–117R, 74L–94L, 92S–132S

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 310gsm, pre-shrunk 100% cotton drill
- Left chest pocket with pencil partition
- Elastic straps & elasticised back waist
- Heavy-duty nickel plated studs
- Ruler leg pocket
- Mobile phone pocket, reinforced pocket lining & two side pockets



Y01010 FOUNDATIONS COTTON DRILL BIB & BRACE OVERALL

SIZE 67R–122R, 74L–94L, 87S–132S

COLOUR Khaki (KHA), Navy (NAV), White (WHI)[^]

- 310gsm, pre-shrunk 100% cotton drill
- Chest pocket with pencil partition
- Adjustable straps with heavy duty nickel buckles
- Heavy-duty nickel plated studs
- Ruler leg pocket & two side pockets
- Mobile phone pocket, double layered pocket lining



Y00010 FOUNDATIONS COTTON DRILL COVERALL

SIZE 67R–122R, 74L–99L (74L–94L NAV), 87S–132S

COLOUR White (WHI)[^], Safety Orange (SOR)[#], Khaki (KHA), Green (GRN), Navy (NAV)

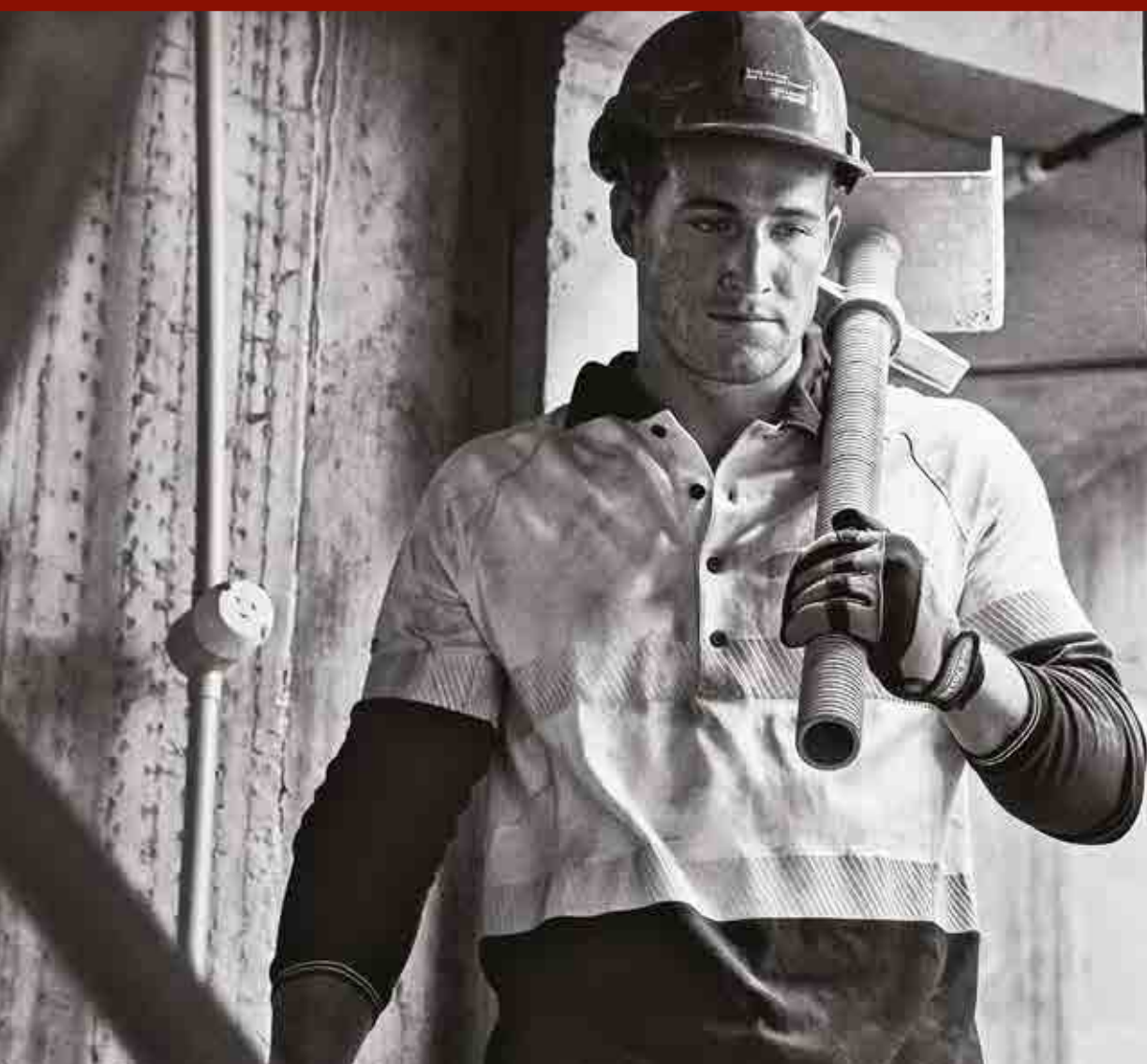
- 310gsm, pre-shrunk 100% cotton drill
- Left chest pocket with pencil & ruler partition
- Heavy-duty nickel plated studs
- Raglan sleeves & elasticised back waist
- Utility pocket
- Mobile phone pocket, reinforced pocket lining & two side pockets

[^] UPF 50+ rating not applicable to White (WHI)

[#] Safety Orange only: complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Day



Y07950 SHIRT LS 2T VENT, Y26081 COWHIDE RIGGER GLOVES







Y07590 FOUNDATIONS PERMANENT PRESS LONG SLEEVE SHIRT

SIZE S–6XL, XS available in PUT, BME, NAV

COLOUR Putty (PUT), Blue Medit (BME), Navy (NAV), Gunmetal (GMT), Midnight (MDN)

- 120gsm, 65% polyester/35% cotton fabric
- Full open front placket closure
- Two button down chest pockets
- Pen partition in left pocket
- Box pleat for freedom of movement
- Two button adjustable cuff & sleeve placket vent



Y07690 FOUNDATIONS PERMANENT PRESS LONG SLEEVE SHIRT WITH EPAULETTES

SIZE XS–6XL

COLOUR White (WHI)

- 120gsm, 65% polyester/35% cotton fabric
- Two piece collar
- Fused shoulder epaulettes
- Full open front placket closure
- Two button down chest pockets
- Pen partition in left pocket
- Box pleat for freedom of movement



Y07591 FOUNDATIONS PERMANENT PRESS SHORT SLEEVE SHIRT

SIZE S–6XL, XS available in PUT, BME, NAV only

COLOUR Putty (PUT), Blue Medit (BME), Gunmetal (GMT), Midnight (MDN), Navy (NAV)

- 120gsm, 65% polyester/35% cotton fabric
- Full open front placket closure
- Two button down chest pockets
- Pen partition in left pocket
- Box pleat for freedom of movement



Y07691 FOUNDATIONS PERMANENT PRESS SHORT SLEEVE SHIRT WITH EPAULETTES

SIZE XS–6XL

COLOUR White (WHI)

- 120gsm, 65% polyester/35% cotton fabric
- Two piece collar
- Fused shoulder epaulettes
- Full open front placket closure
- Two button down chest pockets
- Pen partition in left pocket
- Box pleat for freedom of movement



Y08040 WOMEN'S FOUNDATIONS CHAMBRAY LONG SLEEVE SHIRT

SIZE 8-22

COLOUR Blue (BLU)

- 140gsm, 60% cotton/40% polyester with Stain Repellent finish
- Women's fit with front and back darts for shape
- 2 piece collar
- Pen partition
- Button front placket
- Double-layered shoulder yoke and back yoke
- Contrast red bar tacks on stress points



Y07338 FOUNDATIONS CHAMBRAY LONG SLEEVE SHIRT

SIZE S-4XL

COLOUR Blue (BLU)

- 140gsm, 60% cotton/40% polyester with Stain Repellent finish
- Relaxed fit through body
- 2 piece collar
- Pen partition
- Button front placket
- Double-layered shoulder yoke and back yoke
- Contrast red bar tacks on stress points



Y07529 FOUNDATIONS COTTON CHAMBRAY SHORT SLEEVE SHIRT

Y07528 FOUNDATIONS CHAMBRAY LONG SLEEVE SHIRT

SIZE S-5XL

COLOUR Chambray (CHM)

- 140gsm, pre-shrunk 100% cotton chambray
- Pleated back
- Two piece collar & stand
- Placket front
- Two button down chest pockets
- Pen partition in left pocket
- Full open front closure



Y07339 FOUNDATIONS CHAMBRAY SHORT SLEEVE SHIRT

SIZE S-4XL

COLOUR Blue (BLU)

- 140gsm, 60% cotton/40% polyester with Stain Repellent finish
- Relaxed fit through body
- 2 piece collar
- Pen partition
- Button front placket
- Double-layered shoulder yoke and back yoke
- Contrast bar tacks on stress points

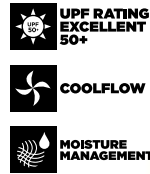


Y04311 FOUNDATIONS VENTILATED SHORT SLEEVE SHIRT

SIZE S-5XL

COLOUR Sandstone (020)

- 145gsm, 100% cotton twill
- Ventilation at back yoke
- Two chest pockets with velcro closure flaps, feature detailing and embroidered eyelets
- Pen partition in left pocket
- Full open front closure



Y07715 KOOLGEAR VENTILATED SHORT SLEEVE SHIRT

SIZE S-5XL

COLOUR Khaki (KHA), Navy (NAV)

- 145gsm, 100% cotton twill
- Cotton is naturally breathable and durable
- 100% polyester mesh with antimicrobial finish
- Chest pockets with pen partition for storage
- Ventilation at underarm, side body and back body

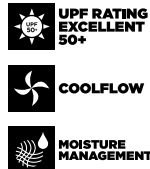


Y04310 FOUNDATIONS VENTILATED LONG SLEEVE SHIRT

SIZE S-5XL

COLOUR Sandstone (020)

- 145gsm, 100% cotton twill
- Two in one roll up option for sleeve length
- Ventilation at back yoke
- Two chest pockets with velcro closure flaps, feature detailing and embroidered eyelets
- Pen partition in left pocket
- Full open front closure



Y07720 KOOLGEAR VENTILATED LONG SLEEVE SHIRT

SIZE S-5XL

COLOUR Khaki (KHA), Navy (NAV)

- 145gsm, 100% cotton
- Cotton is naturally breathable and durable
- 100% polyester mesh with antimicrobial finish
- Chest pockets with pen partition for storage
- Ventilation at underarm, side body and back body
- Cool grey colour mesh



Y07510 FOUNDATIONS COTTON DRILL SHORT SLEEVE SHIRT

SIZE S–6XL (XS available in KHA, NAV, GRN)

COLOUR Grey (GRY), Khaki (KHA), Green (GRN), Navy (NAV)

- 185gsm, preshrunk cotton drill
- Pleated back
- Two piece collar & stand
- Two chest pockets button down
- Pen partition in left pocket
- Full open front closure



Y07540 FOUNDATIONS COTTON DRILL CLOSED FRONT SHORT SLEEVE SHIRT

SIZE S–6XL

COLOUR Khaki (KHA), Green (GRN), Navy (NAV)

- 185gsm, preshrunk cotton drill
- Pleated back
- Two piece collar & stand
- Two button down chest pockets
- Pen partition in left pocket
- Closed front



Y07500 FOUNDATIONS COTTON DRILL LONG SLEEVE SHIRT

SIZE S–6XL (XS available in KHA, NAV, GRN, GRY)

COLOUR Safety Orange (SOR)[#], White (WHI)[^], Blue Medit (BME), Grey (GRY), Khaki (KHA), Green (GRN), Navy (NAV)

- 185gsm, preshrunk 100% cotton drill
- Pleated back
- Two piece collar & stand
- Two button down chest pockets
- Pen partition in left pocket
- Full open front closure



Y07530 FOUNDATIONS COTTON DRILL CLOSED FRONT LONG SLEEVE SHIRT

SIZE S–6XL

COLOUR Khaki (KHA), Green (GRN), Navy (NAV)

- 185gsm, preshrunk 100% cotton drill
- Pleated back
- Two piece collar & stand
- Two button down chest pockets
- Pen partition in left pocket
- Closed front & placket sleeves

[^] UPF 50+ rating not applicable to White (WHI)

[#] Safety Orange only: Complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Day



Y07295 FOUNDATIONS CHECK FLANNEL LONG SLEEVE SHIRT

SIZE S-3XL

COLOUR Red Check (REC), Blue Check (BLC)

- 260gsm, 100% cotton twill, yarn dyed flannel fabric
- Full open front closure
- Two button down chest pockets
- Pen partition in left pocket



COOLFLOW



HI-VISIBILITY DAY/NIGHT



MOISTURE MANAGEMENT



REFLECTEC



Y07735 KOOLGEAR HI-VISIBILITY TWO TONE VENTILATED SHORT SLEEVE SHIRT WITH TAPE

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 145gsm, 100% cotton
- Cotton is naturally breathable and durable
- 100% polyester mesh with antimicrobial finish
- Chest pockets with pen partition for storage
- Ventilation at underarm, side body and back body
- ReflecTec 50mm reflective tape
- Fade Shade Indicator for high visibility non-compliance*



COOLFLOW



HI-VISIBILITY DAY



MOISTURE MANAGEMENT



Y07730 KOOLGEAR HI-VISIBILITY TWO TONE VENTILATED LONG SLEEVE SHIRT

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 145gsm, 100% cotton
- Cotton is naturally breathable and durable
- 100% polyester mesh with antimicrobial finish
- Chest pockets with pen partition for storage
- Ventilation at underarm, side body and back body
- Fade Shade Indicator for high visibility non-compliance*



COOLFLOW



HI-VISIBILITY DAY/NIGHT



MOISTURE MANAGEMENT



REFLECTEC



Y07740 KOOLGEAR HI-VISIBILITY TWO TONE VENTILATED LONG SLEEVE SHIRT WITH TAPE

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Green (YGR), Yellow/Navy (YNA)

- 145gsm, 100% cotton
- Cotton is naturally breathable and durable
- 100% polyester mesh with antimicrobial finish
- Chest pockets with pen partition for storage
- Ventilation at underarm, side body and back body
- ReflecTec 50mm reflective tape
- Fade Shade Indicator for high visibility non-compliance*

* Serves as an indicator only for High Visibility non compliance

CORE

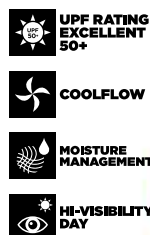


Y07950 HI-VISIBILITY TWO TONE VENTED SHIRT LONG SLEEVE

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 145gsm, 100% cotton twill
- Twin chest pockets with flap and button closure
- Venting at back yoke with mesh
- Underarm mesh gusset
- Double fold front placket with button closure



Y08225 WOMEN'S KOOLGEAR HI-VISIBILITY VENTILATED LONG SLEEVE SHIRT

SIZE 8-22

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 145gsm, 100% cotton twill
- Cotton twill is naturally durable and breathable
- 100% polyester mesh with antimicrobial finish
- Chest pockets with pen partition for storage
- Ventilation at underarm, side body and back body
- Mesh colour matching garment hi-visibility colour
- Tailored fit for women
- Fade Shade Indicator for high visibility non-compliance*

CORE



Y07940 HI-VISIBILITY TWO TONE VENTED SHIRT LONG SLEEVE WITH TAPE

SIZE S-5XL

COLOUR Yellow/Navy (YNA), Orange/Navy (ONA)

- 145gsm, 100% cotton twill
- Twin chest pockets with flap and button closure
- Venting at back yoke with mesh
- Underarm mesh gusset
- Double fold front placket with button closure
- ReflecTec tape



Y08220 WOMEN'S KOOLGEAR HI-VISIBILITY VENTILATED LONG SLEEVE SHIRT WITH TAPE

SIZE 8-22

COLOUR Yellow/Navy (YNA)

- 145gsm, 100% cotton twill
- Cotton twill is naturally breathable and durable
- 100% polyester mesh with antimicrobial finish
- Chest pockets with pen partition for storage
- Ventilation at underarm, side body and back body
- ReflecTec 50mm reflective tape
- Tailored fit for women
- Fade Shade Indicator for high visibility non-compliance*

* Serves as an indicator only for High Visibility non compliance



Y07559 KOOLGEAR HI-VISIBILITY TWO TONE COTTON TWILL VENTILATED SHIRT SHORT SLEEVE

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 145gsm, 100% cotton twill^
- 200gsm, cotton mesh
- Vented back yoke & shoulders
- Underarm cotton mesh vents
- Two button down chest pockets
- Pen partition in left pocket



Y07558 KOOLGEAR HI-VISIBILITY TWO TONE COTTON TWILL VENTILATED SHIRT LONG SLEEVE

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA), Yellow/Green (YGR)

- 145gsm, 100% cotton twill^
- 200gsm, cotton mesh
- Vented back yoke & shoulders
- Underarm cotton mesh vents
- Two button down chest pockets
- Pen partition in left pocket



Y07950 SHIRT LS 2T VENT



Y07978 KOOLGEAR HI-VISIBILITY TWO TONE COTTON TWILL VENTILATED SHIRT WITH TAPE LONG SLEEVE

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 145gsm, 100% cotton twill^
- 200gsm, cotton mesh
- 50mm reflective tape
- Vented back yoke & shoulders
- Underarm cotton mesh vents
- Two button down chest pockets
- Pen partition in left pocket

^ UPF protection 50+ body fabric only excluding trims and underarm mesh panels



Y07116 FOUNDATIONS HI-VISIBILITY TWO TONE COTTON DRILL SHORT SLEEVE SHIRT

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 185gsm, pre-shrunk 100% cotton drill
- Full open front closure
- Two button down chest pockets
- Pen partition in left pocket
- Back pleats
- Two piece collar and stand
- Features Fade Shade Indicator for high visibility non-compliance*



Y07984 FOUNDATIONS HI-VISIBILITY TWO TONE CLOSED FRONT LONG SLEEVE COTTON DRILL SHIRT WITH GUSSET SLEEVE

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 185gsm, pre-shrunk 100% cotton drill
- Closed front
- Two button down chest pockets
- Pen partition in left pocket
- Gusset sleeve
- Two piece collar and stand
- Fade Shade Indicator for high visibility non-compliance*



Y07982 FOUNDATIONS HI-VISIBILITY TWO TONE LONG SLEEVE COTTON DRILL SHIRT

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Green (YGR), Yellow/Navy (YNA)

- 185gsm, pre-shrunk 100% cotton drill
- Full open front closure
- Two button down chest pockets
- Pen partition in left pocket
- Back pleats
- Two piece collar and stand
- Fade Shade Indicator for high visibility non-compliance*



Y07990 FOUNDATIONS HI-VISIBILITY TWO TONE COTTON DRILL LONG SLEEVE SHIRT WITH TAPE

SIZE S-4XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 185gsm, pre-shrunk 100% cotton drill
- ReflecTec 50mm reflective tape
- Full open front closure
- Two button down chest pockets
- Pen partition in left pocket
- Back pleats
- Two piece collar and stand
- Fade Shade Indicator for high visibility non-compliance*

* Serves as an indicator only for High Visibility non compliance

CORE



Y04605 HI VIS L/SL H/WEIGHT 2TONE COTTON DRILL SHIRT

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA), Yellow/Green (YGR)

- 190 gsm, 100% cotton drill
 - Reinforced bar tacks on pockets to avoid ripping
 - Twin chest pockets with flap and button closure, pen partition on wearers LHS
 - Meets Australian standards for High Visibility AS/NZS 4602.1:2011 for day use only
 - UPF 50+ Excellent Protection
- Available 1 January 2019

CORE



Y04610 HI VIS L/SLV TWO TONE COTTON DRILL SHIRT W/TAPE

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA), Yellow/Green (YGR)

- 190 gsm, 100% cotton drill
 - UPF 50+
 - Twin chest pockets with flap and button closure, pen partition on wearers LHS
 - ReflecTec tape in hoop configuration
 - High visibility compliant
 - AS/NZS 4602.1:2011
 - For day and night use
- Available 1 January 2019

CORE



Y04615 HI VIS L/SLV H/WEIGHT CLOSED FRONT 2 TONE COTTON DRILL SHIRT W/TAPE

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 190 gsm, 100% Cotton Drill
 - Closed front
 - Reinforced bar tacks on pockets
 - Twin chest pockets with flap and button closure, pen partition on wearers LHS
 - ReflecTec tape in hoop configuration
 - High visibility compliant, for day and night use
 - AS/NZS 4602.1:2011
- Available 1 January 2019

CORE



Y04620 S/SL L/WEIGHT DRILL 2 TONE VENTILATED SHIRT

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 145 gsm, 100% Cotton Drill
 - UPF 50+
 - Two chest pockets with left hand side pen gap
 - Underarm Mesh Gusset and Venting at back yoke with mesh
 - High visibility compliant
 - AS/NZS 4602.1:2011
 - For day use only
- Available 1 January 2019

CORE



Y04630 L/SL L/WEIGHT DRILL VENTILATED SHIRT
SIZE S-5XL

COLOUR Khaki (KHA), Navy (NAV)

- 145 gsm, 100% Cotton Drill
 - UPF 50+
 - Twin chest pockets with flap and button closure, pen partition on wearers LHS
 - Underarm mesh gusset, and venting at back yoke with mesh
 - Bartacked for extra strength
- Available 1 January 2019

CORE



Y04625 S/SL L/WEIGHT DRILL VENTILATED SHIRT
SIZE S-5XL

COLOUR Khaki (KHA), Navy (NAV)

- 145 gsm, 100% Cotton Drill
 - UPF 50+
 - Twin chest pockets with flap and button closure, pen partition on wearers LHS
 - Underarm mesh gusset, and venting at back yoke with mesh
 - Underarm sleeve vent
 - Bartacked for extra strength
- Available 1 January 2019

CORE



Y08805 WOMEN'S SHIRT

SIZE 6-24

COLOUR Yellow/Navy (YNA), Orange/Navy (ONA)

- 145 gsm, 100% Cotton Drill
 - Modern Women's fit
 - Back & underarm cooling vents
 - Twin chest pockets with flap and button closure and pen partition on wearers LHS
 - ReflecTec tape in hoop configuration
 - High visibility compliant
 - AS/NZS 4602.1:2011
- Available 1 January 2019



Y11379 HV 2T VENT POLO



Y07996 KOOLGEAR HI-VISIBILITY COTTON TWILL VENTILATED SHIRT WITH TAPE LONG SLEEVE

SIZE S–5XL

COLOUR Safety Orange (SOR)

- 145gsm, 100% cotton twill**
- 200gsm, cotton mesh
- 50mm reflective tape
- Vented back yoke & shoulders
- Underarm cotton mesh vents
- Two button down chest pockets
- Pen partition in left pocket



Y07899 FOUNDATIONS HI-VISIBILITY CLOSED FRONT COTTON DRILL LONG SLEEVE SHIRT WITH TAPE

SIZE S–6XL

COLOUR Safety Orange (SOR)

- 185gsm, pre-shrunk 100% cotton drill
- ReflecTec 50mm reflective tape
- Closed front
- Two button down chest pockets with pen partition in left pocket
- Back pleats
- Two piece collar and stand
- Fade Shade Indicator for high visibility non-compliance*



Y07227 FOUNDATIONS HI-VISIBILITY COTTON DRILL LONG SLEEVE SHIRT WITH TAPE

SIZE XS–4XL

COLOUR Safety Orange (SOR)[^], Navy (NAV)[†]

- 185gsm, pre-shrunk 100% cotton fabric
- ReflecTec 50mm reflective tape
- Full open front closure
- Two button down chest pockets
- Pen partition in left pocket
- Two piece collar and stand
- Fade Shade Indicator for high visibility non-compliance*

** UPF protection 50+ body fabric only excluding trims and underarm mesh panels

* Serves as an indicator only for High Visibility non compliance

[^] Safety Orange only: complies with AS/NZS 4602.01:2011 High-Visibility Safety Garments Class Day/Night

[†] Navy only: complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Night



Y11379 HV 2T VENT POLO



Y11389 KOOLGEAR HI-VISIBILITY TWO TONE LONG SLEEVE VENTILATED POLO

SIZE XS–5XL

COLOUR Lemon/Dark Navy (LDN), Yellow/Green (YGR)

- 185gsm, 55% cotton/45% polyester micromesh
- 100% polyester grid knit mesh for venting with antimicrobial finish
- Regular fit through body with raglan seams for comfort and movement
- Main body fabric is soft, light and naturally breathable
- Mesh inserts for venting on high heat zones – side body, back, underarms and back collar
- Secure chest pocket with mesh lining to aid venting
- Extended placket opening for extra venting



Y11379 KOOLGEAR HI-VISIBILITY TWO TONE LONG SLEEVE VENTILATED POLO WITH SEGMENTED TAPE

SIZE XS–5XL

COLOUR Orange/ Dark Navy (ODN), Lemon/Dark Navy (LDN)

- 185gsm, 55% cotton/45% polyester micromesh
- 100% polyester grid knit mesh for venting with antimicrobial finish
- Regular fit through body with raglan seams for comfort and movement
- Main body fabric is soft, light and naturally breathable
- Mesh inserts for venting on high heat zones – side body, back, underarms and back collar
- Segmented ReflecTec 50mm reflective tape allows for stretch and movement while keeping you safe and visible
- Secure chest pocket with mesh lining to aid venting
- Extended placket opening for extra venting



Y11396 KOOLGEAR HI-VISIBILITY TWO TONE SHORT SLEEVE VENTILATED POLO

SIZE XS–5XL

COLOUR Orange/Dark Navy (ODN), Lemon/Dark Navy (LDN), Yellow/Green (YGR)

- 185gsm, 55% cotton/45% polyester micromesh
- 100% polyester grid knit mesh for venting with antimicrobial finish
- Regular fit through body with raglan seams for comfort and movement
- Main body fabric is soft, light and naturally breathable
- Mesh inserts for venting on high heat zones – side body, back, underarms and back collar
- Secure chest pocket with mesh lining to aid venting
- Extended placket opening for extra venting



Y11383 KOOLGEAR HI-VISIBILITY TWO TONE SHORT SLEEVE VENTILATED POLO WITH SEGMENTED TAPE

SIZE XS–5XL

COLOUR Lemon/Dark Navy (LDN)

- 185gsm, 55% cotton/45% polyester micromesh
- 100% polyester grid knit mesh for venting with antimicrobial finish
- Regular fit through body with raglan seams for comfort and movement
- Main body fabric is soft, light and naturally breathable
- Mesh inserts for venting on high heat zones – side body, back, underarms and back collar
- Segmented ReflecTec 50mm reflective tape allows for stretch and movement while keeping you safe and visible
- Secure chest pocket with mesh lining to aid venting
- Extended placket opening for extra venting



Y11360 FOUNDATIONS HI-VISIBILITY TWO TONE COTTON LONG SLEEVE POLO

SIZE XS-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 190gsm, 100% cotton single jersey
- Regular fit through body
- Chest pocket with pen partition
- Splits at side of shirt for ease of movement
- Polo is longer at back for extra coverage
- Button front placket
- Collar made with same fabric as main polo
- Bar tacked stress points



Y11376 FOUNDATIONS HI-VISIBILITY TWO TONE SHORT SLEEVE COTTON POLO

SIZE XS-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 190gsm, 100% cotton single jersey
- Regular fit through body
- Chest pocket with pen partition
- Splits at side of shirt for ease of movement
- Polo is longer at back for extra coverage
- Button front placket
- Collar made with same fabric as main polo
- Bar tacked stress points



Y11332 FOUNDATIONS HI-VISIBILITY TWO TONE SHORT SLEEVE POLO

SIZE 2XS-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 200gsm, 80% polyester/20% cotton pique
- Regular fit through body
- Button front placket
- Chest pocket with pen partition
- Splits at side of shirt for ease of movement
- Polo is longer at back for extra coverage
- Rib collar with contrast piping
- Bar tacks on stress points



Y11307 FOUNDATIONS PIQUE LONG SLEEVE POLO

SIZE XS–5XL

COLOUR Navy (NAV)

- 190gsm, 65% polyester/35% cotton pique
- Regular fit through body
- Button front placket
- Chest pocket with pen partition
- Splits at side of shirt for ease of movement
- Polo is longer at back for extra coverage
- Rib collar & cuffs
- Bar tacks on stress points



Y11306 FOUNDATIONS PIQUE SHORT SLEEVE POLO

SIZE XS–5XL

COLOUR White (WHI), Navy (NAV), Black (BLA)

- 190gsm, 65% polyester/35% cotton pique
- Regular fit through body
- Button front placket
- Chest pocket with pen partition
- Splits at side of shirt for ease of movement
- Polo is longer at back for extra coverage
- Rib collar
- Bar tacks on stress points

CORE



Y19610 HI VIS 2 TONE L/SL MICRO MESH POLO

SIZE S–5XL

COLOUR Yellow/Navy (YNA), Yellow/Green (YGR), Orange/Navy (ONA)

- 175 gsm, 100% Polyester Micromesh
 - UPF 50+
 - Fully fashioned rib collar and cuffs
 - Chest pocket with pen partition
 - CF placket with button closure
 - Side splits at hem
 - High visibility compliant
 - AS/NZS 4602.1:2011 for day use only
- Available 1 January 2019

CORE



Y19605 HI VIS 2 TONE S/SL MICRO MESH POLO

SIZE S–5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA), Yellow/Green (YGR)

- 175 gsm, 100% Polyester Micromesh
 - UPF 50+
 - Fully fashioned rib collar and cuffs
 - Chest pocket with pen partition
 - CF placket with button closure
 - Side splits at hem
 - High visibility compliant
 - AS/NZS 4602.1:2011 for day use only
- Available 1 January 2019



Y11363 FOUNDATIONS CREW NECK SHORT SLEEVE T-SHIRT

SIZE XS–3XL

COLOUR Navy (NAV)

- 190gsm, 100% cotton single jersey
- Regular fit through body
- Semi-branded with Hard Yakka branding on back
- Next to skin cotton for breathability
- Crew neck with ribbed neck
- Twin needle stitching



Y11615 3056 LONG SLEEVE TEE WITH GRAPHIC

SIZE S–2XL

COLOUR Indigo (IND) – NEW, Black (BLA)

- 190gsm, 65% polyester/35% cotton, single jersey
- Crew neck
- Limited edition graphic on sleeve
- Straight fit

NEW

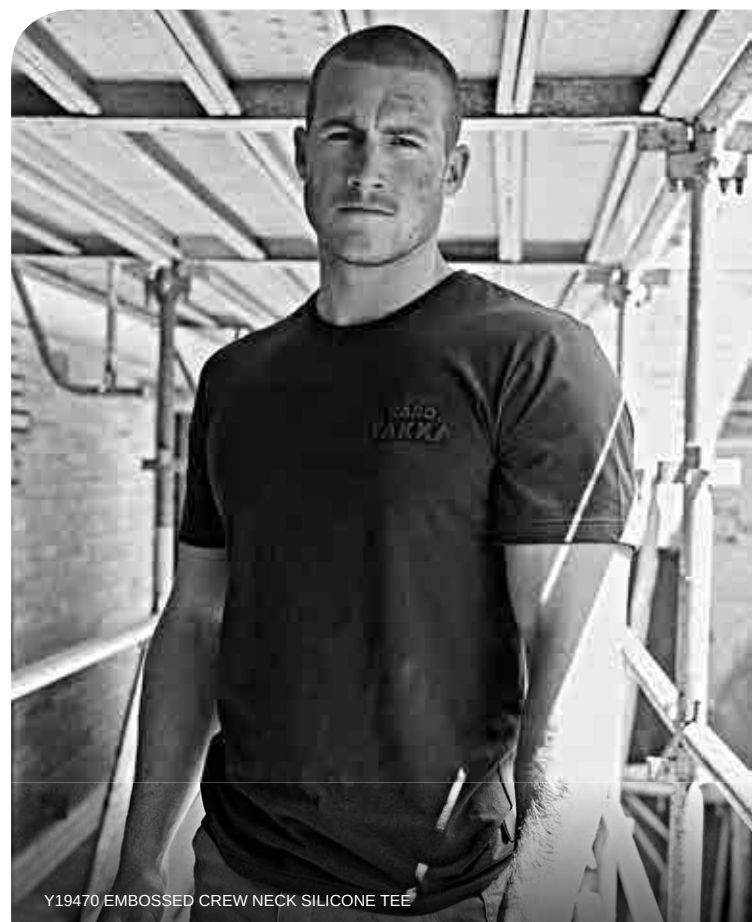


Y19470 EMBOSSED CREW NECK TEE

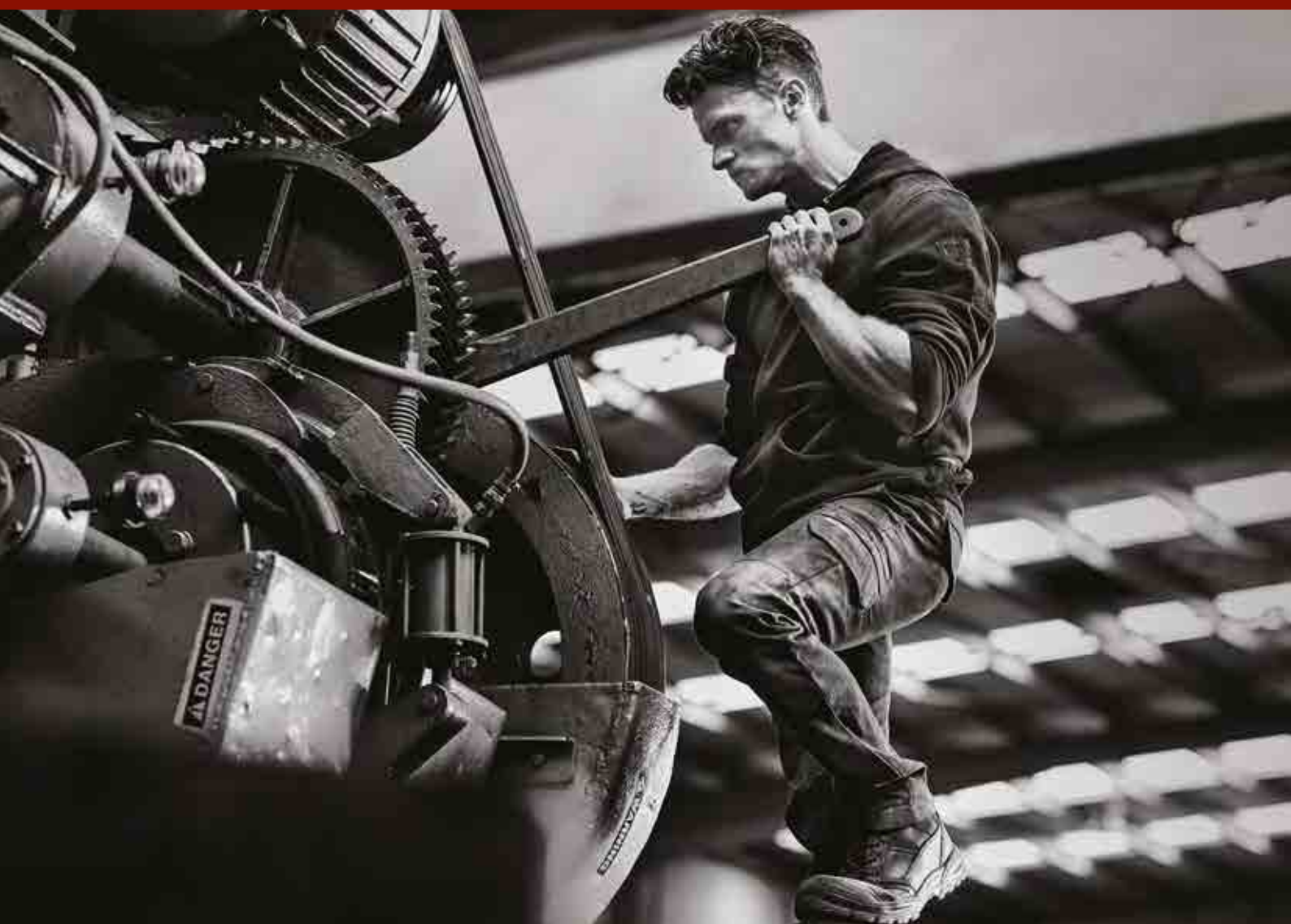
SIZES S–2XL

COLOURS Light Grey Marle (LGM), Indigo (IND) – NEW, Black (BLA)

- 190gsm, 65% Polyester/35% Cotton Single Jersey
- Crew neck
- Embossed silicone print front left chest
- Regular fit



Y19470 EMBOSSED CREW NECK SILICONE TEE





NEW



Y06755 HI VIS TWO TONE BRUSHED FLEECE JACKET WITH TAPE

SIZES 2XS–6XL

COLOURS Orange/Navy (ONA), Yellow/Navy (YNA)

- 320gsm, 100% Polyester brushed fleece
- Front welt pockets with zip closures
- Pen pocket on left sleeve in contrast fabric
- Adjustable cord on hem for better fit
- Full zip front opening
- Ribbed knit fabric cuff
- 50mm reflective tape

NEW



Y19270 HI VIS TWO TONE 1/4 ZIP BRUSHED FLEECE JUMPER WITH TAPE

SIZES 2XS–6XL

COLOURS Orange/Navy (ONA), Yellow/Navy (YNA)

- 320gsm, 100% Polyester brushed fleece
- Front one piece welt pocket with zip closures
- Pen pocket on left sleeve in contrast fabric
- Adjustable cord on hem for better fit
- 1/4 zip neck opening with stand up collar
- Ribbed knit fabric cuff
- 50mm reflective tape

NEW



Y06765 HI VIS TWO TONE BRUSHED FLEECE JACKET

SIZES 2XS–6XL

COLOURS Yellow/Navy (YNA), Orange/Navy (ONA)

- 320gsm, 100% Polyester brushed fleece
- Front welt pockets with zip closures
- Pen pocket on left sleeve in contrast fabric
- Adjustable cord on hem for better fit
- Full zip front opening
- Ribbed knit fabric cuff

NEW



Y19320 HI VIS TWO TONE BRUSHED FLEECE FULL ZIP HOODIE

SIZES XS–6XL

COLOURS Orange/Navy (ONA), Yellow/Navy (YNA)

- 320gsm, 100% Polyester brushed fleece
- Two front welt pockets
- Two utility pockets on either side of garment
- Pen pocket on left sleeve in contrast fabric
- Full zip front opening
- 3 piece hood with mesh lining
- Safety drawstring feature on hood ensures drawstring stays inside garment to prevent catching
- Metal eyelets on hood reinforce drawstring holes
- Ribbed knit fabric on waist and cuffs

NEW



Y19330 HI VIS TWO TONE 1/4 ZIP BRUSHED FLEECE JUMPER

SIZES 2XS–6XL

COLOURS Yellow/Navy (YNA), Orange/Navy (ONA)

- 320gsm, 100% Polyester brushed fleece
- Front one piece welt pocket with zip closures
- Pen pocket on left sleeve in contrast fabric
- Adjustable cord on hem for better fit
- 1/4 zip neck opening with stand up collar
- Ribbed knit fabric cuff



Y19323 FOUNDATIONS HI-VISIBILITY TWO TONE BRUSHED FLEECE 1/4 ZIP JUMPER

SIZE XS–6XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 320gsm, 100% polyester
- Kangaroo pouch pockets
- Two utility pockets on either side of garment
- Left sleeve twin pencil pocket in contrast fabric
- 1/4 zip neck opening & stand up collar
- Ribbed knit fabric on waist & cuffs



Y19322 FOUNDATIONS HI-VISIBILITY TWO TONE BRUSHED FLEECE CREW NECK JUMPER

SIZE XS–6XL

COLOUR Yellow/Navy (YNA)

- 320gsm, 100% polyester brushed fleece
- Kangaroo pouch pockets
- Two utility pockets on either side of garment
- Left sleeve twin pencil pocket in contrast fabric
- Ribbed knit fabric on waist, collar & cuffs



Y19325 FOUNDATIONS HI-VISIBILITY TWO TONE BRUSHED FLEECE HOODIE

SIZE XS–6XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 320gsm, 100% polyester
- Kangaroo pouch pockets
- Two utility pockets on either side of garment
- Left sleeve twin pencil pocket in contrast fabric
- Mesh hood lining
- Safety drawstring feature on hood ensures drawstring stays inside garment to prevent catching
- Metal eyelets on hood to reinforce drawstring holes
- Ribbed knit fabric on waist & cuffs



Y19315 FOUNDATIONS POLAR FLEECE 1/4 ZIP JUMPER
SIZE 2XS–6XL

COLOUR Navy (NAV)

- 300gsm, 100% polyester, low pilling polar fleece
- Kangaroo pouch pockets with zip closure
- Pull toggles at inner hemline, concealed in pockets
- Zip neck opening & stand up collar
- Left sleeve twin pencil pocket in contrast fabric



Y19326 FOUNDATIONS BRUSHED FLEECE HOODIE
SIZE XS–6XL

COLOUR Grey Marle (613), Navy (NAV), Black (BLA)

- 320gsm, 65% polyester/35% cotton brushed fleece
- Kangaroo pouch pockets
- Two utility pockets on either side of garment
- Left sleeve twin pencil pocket in contrast fabric
- Mesh hood lining
- Safety drawstring feature on hood ensures drawstring stays inside garment to prevent catching
- Metal eyelets on hood to reinforce drawstring holes
- Ribbed knit fabric on waist & cuffs



Y19324 FOUNDATIONS BRUSHED FLEECE CREW NECK JUMPER
SIZE XS–6XL

COLOUR Navy (NAV)

- 320gsm, 65% polyester/35% cotton brushed fleece
- Kangaroo pouch pockets
- Two utility pockets on either side of garment
- Left sleeve twin pencil pocket in contrast fabric
- Ribbed knit fabric on waist, collar & cuffs



Y16050 FOUNDATIONS WOOL ACRYLIC V-NECK JUMPER
SIZE 10–28

COLOUR Navy (NAV), Black (BLA)

- 50% wool/50% low-pill acrylic
- Ribbed waistband & cuffs
- Raglan sleeves
- Safety stitched seams
- Generous fit

NEW



Y19530 EMBOSSED PULLOVER HOODIE

SIZES XS–6XL

COLOURS Light Grey Marle (LGM), Indigo (IND) – NEW, Black (BLA)

- 290gsm, 63% Cotton/37% Polyester Fleece
- Kangaroo pouch pocket
- Ribbed knit fabric on waist & cuffs
- 3 piece hood for shape and comfort
- Embossed silicone print front chest

NEW



Y11690 EMBOSSED CREW NECK JUMPER

SIZES XS–6XL

COLOURS Light Grey Marle (LGM), Black (BLA) – NEW

- 290gsm, 63% Cotton/37% Polyester Fleece
- Crew neck
- Ribbed knit fabric on waist, collar & cuffs
- Embossed silicone print front chest



Y16051 FOUNDATIONS WOOL ACRYLIC V-NECK VEST

SIZE 10–28

COLOUR Navy (NAV)

- 50% wool/50% low-pill acrylic
- Ribbed waistband & armhole
- Safety stitched seams
- Generous fit

NEW



Y08525 WOMEN'S EMBOSSED PULLOVER HOODIE

SIZES XS–2XL

COLOURS Dusty Pink (PNK), Light Grey Marle (LGM) – NEW

- 290gsm, 63% Cotton/37% Polyester Fleece
 - Women's fit
 - Kangaroo pouch pocket
 - Ribbed knit fabric on waist & cuffs
 - 3 piece hood for shape and comfort
 - Embossed silicone print front chest
- Available May 2019





CORE



Y06670 HARD YAKKA HI VIS 2TONE BOMBER JACKET
SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 190gsm, polyester oxford weave with PU coating and taffeta lining
- Waterproof and seam sealed
- Quilted lining for warmth
- Ribbed waistband, neck and cuffs for warmth
- Internal invisible zip on left side seam for client logo access
- 3 piece hood for shape and comfort
- Shoulder darts for better shape and fit
- Left sleeve pocket with additional pen pocket
- 2 welt pockets and one internal pocket
- Meets AS/NZS 4602.1:2011 for day use

Available 1 April 2019

CORE



Y06680 HARD YAKKA BOMBER JACKET
SIZE S-5XL

COLOUR Navy (NAV), Black (BLA)

- 190gsm, 100% polyester oxford weave with PU coating
- Waterproof and seam sealed
- Quilted lining for warmth
- Ribbed waistband, neck and cuffs for warmth
- Internal invisible zip on left side seam for client logo access
- 3 piece hood for shape and comfort
- Shoulder darts for better shape and fit
- Left sleeve pocket with additional pen pocket
- 2 welt pockets and one internal pocket

Available 1 April 2019

CORE



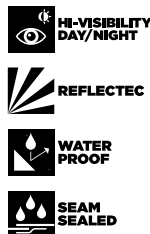
Y06675 HI VIS 2TONE BOMBER JACKET WITH HOOP TAPE
SIZE S-5XL

COLOUR Yellow/Navy (YNA), Orange/Navy (ONA)

- 190gsm, polyester oxford weave with PU coating and taffeta lining
- Ribbed waistband, neck and cuffs for warmth
- Concealed hood
- Internal invisible zip on left side seam for client logo access
- Waterproof and seam sealed
- Quilted lining for warmth
- 50mm Reflectec tape

Available 1 April 2019

CORE



Y06685 HARD YAKKA HI VIS 2TONE QUILTED JACKET WITH TAPE
SIZE S-5XL

COLOUR Yellow/Navy (YNA), Orange/Navy (ONA)

- Outer jacket: 190gsm, 100% polyester oxford weave with PU coating
- Waterproof and seam sealed
- Quilted lining for warmth
- Internal invisible zip on left side seam for client logo access
- Shaped back hem for comfort, shorter in front for movement
- 3 piece hood for superior shape and comfort
- Hood folds into the collar for storage
- Chin guard for comfort and to avoid catching on skin
- External ID pocket
- Meets AS/NZS 4602.1:2011 for day and night use

Available 1 April 2019

CORE



Y06545 HI-VISIBILITY TWO TONE COTTON DRILL WORK JACKET WITH TAPE

SIZE S-4XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 310gsm, 100% pre-shrunk cotton drill & cotton brushed lining
- 50mm reflective tape
- Large two way velcro flap front pockets & side mobile phone zip pockets
- Back pleats allowing movement
- Velcro closure on sleeve cuff

Available 1 April 2019



Y06554 FOUNDATIONS HI-VISIBILITY TWO TONE BLUEY JACKET WITH TAPE

SIZE 87R-132R

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 470gsm, Hi-Visibility outer fabric 100% wool; Navy outer fabric 90% wool/10% polyester
- 50mm reflective tape
- Two welt pockets
- Plastic zip
- One internal pocket on inside left chest



Y06057 FOUNDATIONS HI-VISIBILITY 4 IN 1 TWO TONE JACKET WITH TAPE

SIZE 2XS-6XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- Outer jacket: 190gsm, polyester oxford weave with PU coating and taffeta lining; Vest: 190gsm, oxford with 280gsm, polar fleece internal
- Reversible inner vest
- 50mm reflective tape
- Waterproof and seam sealed
- Body & sleeves are 'T' shaped providing less seams and superior comfort
- Internal invisible zip for easy monogram access
- Peaked hood to prevent rain hitting the face
- Zip gusset for easy grab when zipping, chin guard & shaped storm flap for easy opening of the jacket



Y06556 FOUNDATIONS HI-VISIBILITY 6 IN 1 TWO TONE JACKET WITH TAPE

SIZE XS-6XL

COLOUR Orange/Navy (ONA), Yellow/Green (YGR), Yellow/Navy (YNA)

- Outer jacket: 190gsm, 100% polyester oxford weave with PU coating
- Polyester lining on jacket and low-pill polar fleece lining on inner vest and jacket
- 50mm reflective tape
- Inner jacket has zip off sleeves for vest options
- Waterproof and seam sealed
- Logo access for both inner and outer jackets

NEW



Y06830 HI VIS 2TONE LIGHTWEIGHT SHELL JACKET WITH TAPE

SIZES 2XS-5XL

COLOURS Orange/Navy (ONA), Yellow/Navy (YNA)

- 90gsm, 100% Polyester with PU coating and taffeta lining
- 3 piece shaped hood can be stored in collar with zip closure
- Hood can be adjusted with cords and tab at back
- Waterproof and seam sealed
- 50mm reflective tape
- Multiple pockets for all storage needs including ID pocket which can be concealed
- Adjustable velcro cuffs

Available February 2019

NEW



Y06805 HI VIS 2TONE PUFFER JACKET WITH TAPE

SIZES S-5XL

COLOURS Orange/Navy (ONA), Yellow/Navy (YNA)

- 90gsm, 100% Polyester with PU coating and taffeta lining
- 3 piece shaped hood with adjustable cords
- Multiple pockets with zip closures for all storage needs
- 50mm reflective tape
- Quilted body, sleeves and hood for warmth
- Durable water repellent (DWR) finish to keep you dry

Available February 2019

NEW



Y06800 HI VIS 2TONE SOFTSHELL JACKET WITH TAPE

SIZES S-5XL

COLOURS Orange/Navy (ONA), Yellow/Navy (YNA)

- 300gsm, 3 Layer micro fleece with microgrid design and backing
- Multiple pockets with zip closures for all storage needs
- Zippered front chest pocket with headphone access
- 50mm segmented reflective tape
- Durable water repellent (DWR) finish to keep you dry

Available February 2019



Y06050 FOUNDATIONS POLY COTTON DUSTCOAT

SIZE 82R-122R

COLOUR White (WHI), Navy (NAV)

- 220gsm, 65% polyester/35% cotton fabric
- Raglan sleeves
- Metal press-stud closure
- Two large front patch pockets
- Left chest pocket with pen partition

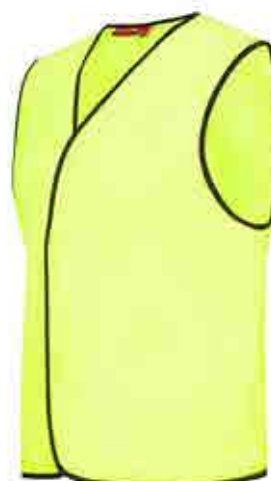


Y21283 FOUNDATIONS HI-VISIBILITY POLYESTER VEST WITH TAPE

SIZE S-4XL

COLOUR Fluoro Yellow (FYE)

- 100% polyester tricot
- 50mm reflective tape
- Adjustable velcro closure
- Bound edges



Y21027 FOUNDATIONS HI-VISIBILITY POLYESTER VEST

SIZE S-4XL

COLOUR Fluoro Yellow (FYE)

- 100% polyester tricot
- Adjustable velcro closure
- Bound edges



Y21480 FOUNDATIONS HI-VISIBILITY VEST WITH TAPE

SIZE S-6XL

COLOUR Safety Orange (SOR), Fluoro Yellow (FYE)

- Outer: 190gsm, 100% polyester oxford with PU coating
- Inner: 280gsm, 100% polyester polar fleece
- Stand up collar
- ID pocket
- Welt pockets
- H tape configuration

NEW



Y19510 HI VIS PUFFA VEST WITH TAPE

SIZES S-5XL

COLOURS Safety Orange (SOR), Fluoro Yellow (FYE)

- 90gsm, 100% Polyester with PU coating and taffeta lining
- Multiple pockets with zip closures for all storage needs
- 50mm reflective tape
- Quilted body for warmth
- Durable water repellent (DWR) finish to keep you dry

Available February 2019



Y06575 3056 BOMBER JACKET

SIZES S–2XL

COLOURS Navy (NAV), Black (BLA)

- 270gsm, 100% cotton canvas
- Durable Water Repellent (DWR) finish to keep you dry
- Quilted grid lining for warmth
- Front utility pockets with two way access via top and side: top for secure storage, side for warmth
- Internal chest pocket
- Durable YKK zip and metal hardware including zips & snap buttons
- Feature zip with zip pull and pen pocket on sleeve

NEW



Y06785 POLAR FLEECE JACKET

SIZES S–2XL

COLOURS Charcoal/Black (CBL) – NEW

- 300gsm, 100% Polyester Polar Fleece
- Reinforced collar, yoke, pockets and sleeves
- Pull toggles at inner hemline
- Zippered chest pocket with headphone access
- Front welt pockets with zip closures

Available February 2019

NEW



Y06810 PUFFER JACKET

SIZES S–5XL

COLOURS Black (BLA)

- 90gsm, 100% Polyester with PU coating and taffeta lining
- 3 piece shaped hood with adjustable cords
- Multiple pockets with zip closures for all storage needs
- Quilted body, sleeves and hood for warmth
- Durable water repellent (DWR) finish to keep you dry

Available February 2019

NEW



Y19515 PUFFER VEST

SIZES S–5XL

COLOURS Black (BLA)

- 90gsm, 100% Polyester with PU coating and taffeta lining
- Multiple pockets with zip closures for all storage needs
- Quilted body for warmth
- Durable water repellent (DWR) finish to keep you dry

Available February 2019

NEW



Y06815 SOFTSHELL JACKET

SIZES S-5XL

COLOURS Black (BLA)

- 300gsm, 3 Layer micro fleece with microgrid design and backing
- Multiple pockets with zip closures for all storage needs
- Zippered front chest pocket with headphone access
- Durable water repellent (DWR) finish to keep you dry

Available February 2019

NEW



Y06690 QUILTED FLANNEL JACKET

SIZES S-2XL

COLOURS Red (RED)

- Outer Jacket: 4.13oz, 100% Cotton Flannel
- Inner Jacket: 375gsm, 65% Polyester/35% Cotton Fleece
- Quilted lining for warmth
- 3 piece hood for shape and comfort
- Two chest pockets and front side pockets
- Two internal pockets for added storage

Available February 2019



Y06570 FOUNDATIONS SOFT SHELL JACKET

SIZE S-3XL

COLOUR Black (BLA)

- 300gsm, 100% bonded polyester with jersey face and polar fleece back
- Shower & wind resistant
- Two concealed front zip pockets with rubber pullers
- Adjustable velcro cuffs
- Right chest pocket
- Concealed waistband drawcord with toggles



Y06690 QUILTED FLANNEL JACKET

**BEING VISIBLE AT NIGHT IS
MORE THAN BEING NOTICED.**

**BIOMOTION (OR “BIOLOGICAL
MOTION”) CONFIGURATION
ENHANCES THE LONG DISTANCE
RECOGNITION OF THE WEARER AS
A HUMAN FIGURE WHEN VIEWED
BY RETRO-REFLECTED LIGHT.**

**WITH SAFETY FIRST, THE
CONFIGURATION SIGNIFIES
THAT YOU ARE A WORKER,
NOT JUST ANOTHER BRIGHT
OBJECT, TO HELP AVOID FATAL
COLLISIONS ACROSS KEY
INDUSTRIES INCLUDING MINING,
RAIL AND INFRASTRUCTURE.**





Y04265 FOUNDATIONS BIOMOTION HI-VISIBILITY SHIRT WITH TAPE LONG SLEEVE

SIZE S–5XL

COLOUR Special Purpose Orange (SPO)

- 145gsm, 100% cotton twill
- ReflecTec 50mm retroreflective tape, in Vic Rail and Biomotion configuration – hoop
- Twin chest pockets with flap and button closure
- Venting at back yoke with mesh
- Underarm mesh gusset
- Double fold front placket with button closure



Y04275 FOUNDATIONS BIOMOTION HI-VISIBILITY SHIRT WITH TAPE LONG SLEEVE

SIZE S–5XL

COLOUR Safety Orange (ORA)

- 145gsm, 100% cotton twill
- ReflecTec 50mm retroreflective tape, in Rail and Biomotion configuration – hoop front, X-back
- Twin chest pockets with flap and button closure
- Venting at back yoke with mesh
- Underarm mesh gusset
- Double fold front placket with button closure



Y04270 FOUNDATIONS BIOMOTION HI-VISIBILITY TWO TONE SHIRT WITH TAPE LONG SLEEVE

SIZE S–5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 145gsm, 100% cotton twill
- ReflecTec 50mm retroreflective tape, in Rail and Biomotion configuration – hoop front, X-back
- Twin chest pockets with flap and button closure
- Venting at back yoke with mesh
- Underarm mesh gusset
- Double fold front placket with button closure



Y07334 FOUNDATIONS BIOMOTION LS VENTED SHIRT WITH TAPE

SIZE S–5XL

COLOUR White (WHI)

- 145gsm, 100% cotton twill
- ReflecTec 50mm retroreflective tape, in Infrastructure and Biomotion configuration – H front, X-back
- Twin chest pockets with flap and button closure
- Venting at back yoke with mesh
- Underarm mesh gusset
- Double fold front placket with button closure



Y06740 FOUNDATIONS BIOMOTION HI-VISIBILITY QUILTED JACKET WITH TAPE

SIZE XS-6XL

COLOUR Safety Orange (SOR)

- Main: 190gsm, 100% polyester oxford, with PU coating
- ReflecTec 50mm retroreflective tape, in Biomotion configuration – H front, X-back
- Seam sealed
- Quilted jacket
- Concealed hood in collar
- Multiple pockets including ID pocket, external and internal chest pockets, lower front storage and hand warming pockets
- Adjustable cuffs and hem
- Relaxed fit



Y06174 BIOMOTION INFRASTRUCTURE TWO TONE QUILTED JACKET WITH H FRONT X BACK TAPE

SIZE XS-6XL

COLOUR White/Grey (WHI)

- Main: 190gsm, 100% polyester oxford, with PU coating
- ReflecTec 50mm retroreflective tape, in Biomotion configuration – H front, X-back
- Seam sealed
- Quilted jacket
- Concealed hood in collar
- Multiple pockets including ID pocket, external and internal chest pockets, lower front storage and hand warming pockets
- Adjustable cuffs and hem
- Relaxed fit



Y02870 FOUNDATIONS BIOMOTION TWO TONE PANT WITH TAPE

SIZE 77R-107R, 87S-132S

COLOUR Yellow/Navy (YNA), Orange/Navy (ONA)

- Navy: 280gsm, 100% cotton drill
- Hi-Visibility: 240gsm, 70% polyester/30% cotton twill
- ReflecTec 50mm retroreflective tape, in Biomotion configuration
- Two tone pant with Hi-Visibility fluoro panels on front and back lower leg, pocket flaps and pen pocket
- Multiple pockets including front & back hip pockets, fob pocket and twin cargo pockets
- Reinforced internal front pocket bags
- Twin needle topstitch on key seams
- Relaxed fit

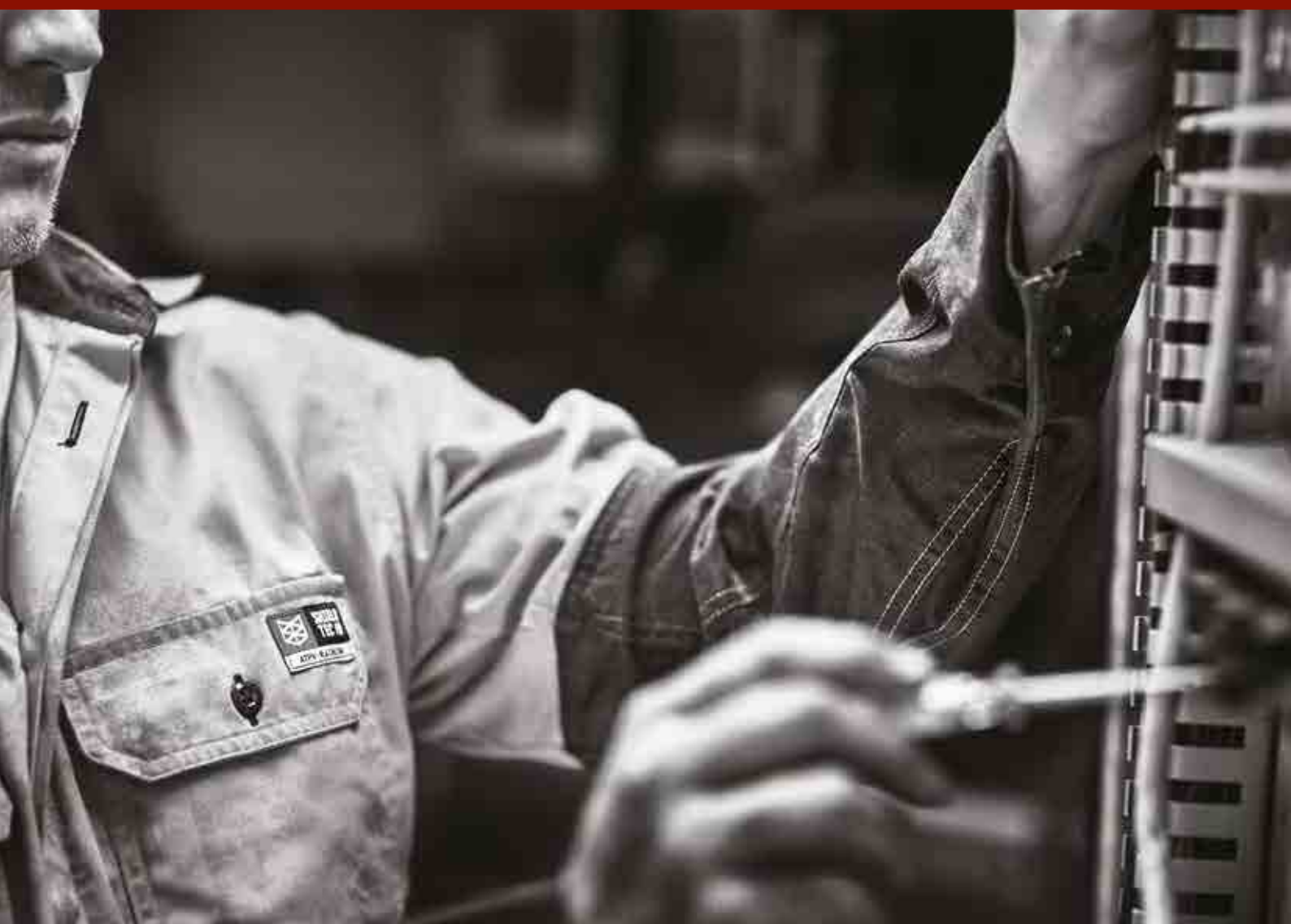


Y02332 FOUNDATIONS BIOMOTION INFRASTRUCTURE PANT WITH TAPE

SIZE 77R-112R, 87S-132S

COLOUR White (WHI)

- 290gsm, 100% cotton drill
- ReflecTec 50mm retroreflective tape, in Biomotion configuration
- Multiple pockets including front & back hip pockets, fob pocket, cargo pocket and ruler pocket
- Reinforced internal front pocket bags
- Twin needle topstitch on key seams
- Relaxed fit





Hard Yakka



SHIELD TEC FR

ATPV: 8.4 CAL/CM²

PROTECT is our most tenacious range of workwear yet with a range of shirts and pants. It's tough, comfortable and practical – but where it really delivers is protection against flash fire and arc flash. ShieldTec products are designed to provide superior heat stress reduction, comfort and innovation without compromising your safety.

Defining a new level of comfort and protection, the ShieldTec FR range features our highest degree of safety and protection to date. It meets the toughest safety standards worldwide including the Australian and New Zealand guidelines for flame resistant garments and the USA's NFPA 70E and NFPA 2112 standards. The ShieldTec FR range has been designed to reduce heat stress and maximise comfort, built for Australian conditions.

Y04450 FR SHIRT LS 2T



ANTI-STATIC

Designed to reduce the build up of excess static electricity. This offers a level of protection against ignition hazards such as flammable materials and gases.



ISO 11612:2015

Certified to Europe's ISO 11612:2015 Protective Clothing – Clothing to Protect Against Heat and Flame Standard.



CAL

A value of the energy necessary to pass through any given fabric to cause with 50% probability a second or third degree burn. This value is measured in calories/cm². Usually measured in terms of Arc Thermal Performance Value (ATPV). Simply put the ARC rating determines the protective characteristics of the fabric. The higher the ARC rating value the greater the protection. When the product is sold to protect workers from arcing faults, clothing manufacturer are required in indicate the ARC rating. For more info visit www.nfpa.org.



LIGHTWEIGHT FABRIC

Fabric is lightweight to keep you cool and comfortable.



ENA NENS 09

ENA NENS 09 conforms to National Guidelines for the selection, use and maintenance of Personal Protective Equipment for Electrical Hazards.



MOISTURE MANAGEMENT

Fabrics designed to keep you dry and comfortable: moisture wicking, quick drying and breathable.



HI-VISIBILITY DAY

A garment that uses high-visibility materials for daytime use only. The high-visibility material must encircle the upper torso. Complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Day.



NFPA 70E:2015

Tested to the USA's NFPA 70E:2015 Electrical Safety in the Workplace Standard. NFPA 2112:2012 Certified to the USA's NFPA 2112:2012 Flame-Resistant Garments for Protection of Industrial Personnel Against Flash Fire.



HI-VISIBILITY DAY/NIGHT

For use in day, night, dawn, dusk or in poor weather conditions where there is illumination from headlights. Complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Day/Night.



NFPA 2112:2012

Certified to the USA's NFPA 2112:2012 Flame-Resistant Garments for Protection of Industrial Personnel Against Flash Fire.



HI-VISIBILITY NIGHT

Garments designed for night use using retro reflected light. Complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Night.



UPF RATING

An Ultraviolet Protection Factor (UPF) rating for Ultraviolet Radiation transmitted through a fabric onto the skin. Look for garments with a UPF 50+ rating to be assured of excellent protection. Complies with AS/NZS 4399:1996 Sun Protection Clothing Classification.

Hard Yakka



SHIELD TEC FR

ATPV: 8.4 CAL/CM²

- 195gsm, Modacrylic/Pima Cotton/ Para-Aramid/Nylon/Anti-static
- Lightweight flame resistant shirts to reduce risk from Arc and Flash fire events
- HRC/PPE2 with minimum 8.4 CAL
- Antistatic fibre, intimately blended
- Two chest pockets with reinforcement for durability
- Pleated yoke, side body and gusset and articulated sleeve for movement
- Gusset cuff for protection
- Certified trims tested to 260°C



**Y04450 SHIELDTEC FR HI-VISIBILITY TWO TONE
OPEN FRONT LONG SLEEVE SHIRT**

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)



**Y04250 SHIELDTEC FR CLOSED FRONT LONG SLEEVE
SHIRT**

SIZE S-5XL

COLOUR Navy (NAV)

- Gusset cuff and concealed closed front for protection



**Y04550 SHIELDTEC FR HI-VISIBILITY TWO TONE
CLOSED FRONT LONG SLEEVE SHIRT WITH FR TAPE**
SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

■ FR ReflecTec 50mm reflective tape – hoop configuration



**Y04350 SHIELDTEC FR HI-VISIBILITY TWO TONE
OPEN FRONT LONG SLEEVE SHIRT WITH FR TAPE**
SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

■ FR ReflecTec 50mm reflective tape – hoop configuration



**Y04150 SHIELDTEC FR FULL HI-VISIBILITY
CLOSED FRONT LONG SLEEVE SHIRT WITH FR TAPE**
SIZE S-5XL

COLOUR Safety Orange (SOR)

■ FR ReflecTec 50mm reflective tape – hoop configuration



**Y04050 WOMEN'S SHIELDTEC FR HI-VISIBILITY TWO
TONE OPEN FRONT LONG SLEEVE SHIRT WITH FR TAPE**
SIZE 8-18

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

■ FR ReflecTec 50mm reflective tape – hoop configuration

Hard Yakka



SHIELD TEC FR

ATPV: 8.4 CAL/CM²

- 235gsm, Modacrylic/Pima Cotton/ Para-Aramid/Nylon/Anti-Static
- Flame resistant pants to reduce risk from Arc and Flash fire events
- HRC/PPE2 with minimum 8.4CAL
- Antistatic fibre, intimately blended
- Gusset inleg for fit and movement
- Articulated knees



R RELAXED FIT



Y02420 SHIELDTEC FR FLAT FRONT PANT

SIZE 77R–112R, 87S–132S

COLOUR Navy (NAV)

R RELAXED FIT



Y02520 SHIELDTEC FR FLAT FRONT CARGO PANT

SIZE 77R–112R, 87S–132S

COLOUR Navy (NAV)

- Secure pockets for storage



Y02425 SHIELDTEC FR FLAT FRONT PANT WITH FR TAPE

SIZE 77R–112R, 87S–132S

COLOUR Navy (NAV)

- FR ReflecTec 50mm reflective tape – hoop configuration



Y02325 WOMEN'S SHIELDTEC FR FLAT FRONT PANT WITH FR TAPE

SIZE 6–22

COLOUR Navy (NAV)

- FR ReflecTec tape – hoop configuration



Y02525 SHIELDTEC FR FLAT FRONT CARGO PANT WITH FR TAPE

SIZE 77R–112R, 87S–132S

COLOUR Navy (NAV)

- Secure pockets for storage
- FR ReflecTec 50mm reflective tape – hoop configuration



Y02320 WOMEN'S SHIELDTEC FR CARGO PANT WITH FR TAPE

SIZE 6–22

COLOUR Navy (NAV)

- Secure pockets for storage
- FR ReflecTec 50mm reflective tape – hoop configuration

Hard Yakka



SHIELD TEC FR

ATPV: 8.4 CAL/CM²

- Top half is 195gsm and lower half 235gsm
- Fabric Content: Modacrylic/Pima Cotton/ Para-Aramid
- Flame resistant coverall to reduce risk from Arc and Flash fire events
- HRC/PPE2 with minimum 8.4CAL
- Inherently FR and intimately blended anti-static
- Coverall is ergonomically designed with articulated sleeves/legs and gussets designed to move with the body
- Radio loops on front shoulder seam
- FR ReflecTec 50mm reflective tape – hoop configuration



Y00055 SHIELDTEC FR HI-VISIBILITY TWO TONE COVERALL WITH FR TAPE

SIZE 77R–112R, 87S–132S

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- Top half is 195gsm and lower half 235gsm



LIGHTWEIGHT

Y00080 SHIELDTEC FR LIGHTWEIGHT HI-VISIBILITY COVERALL WITH FR TAPE

SIZE 77R–112R, 87S–132S

COLOUR Safety Orange (SOR)

■ 195gsm, Modacrylic/Pima Cotton/Para-Aramid/Nylon/Anti-static



LIGHTWEIGHT

Y02770 SHIELDTEC FR LIGHTWEIGHT CARGO PANT WITH FR TAPE

SIZE 77R–112R, 87S–132S

COLOUR Navy (NAV)

■ 195gsm, Modacrylic/Pima Cotton/Para-Aramid/Nylon/Anti-static



Y04450 FR SHIRT LS 2T



Y02670 SHIELDTEC FR CARGO PANT WITH FR TAPE AND KNEE POCKET

SIZES 77R–112R, 87S–132S

COLOURS Navy (NAV)

- 195gsm, Modacrylic/Pima Cotton/Para-Aramid/Nylon/Anti-static
 - Flame resistant pants to reduce risk from Arc and Flash fire events
 - Antistatic fibre, intimately blended
 - HRC/PPE2 with minimum 8.4CAL
 - Gusset inleg for fit and movement
 - Articulated knees
 - Knee pad pockets
- Available April 2019

Hard Yakka

 Lenzing™ FR

NEW* lighter weight ShieldTec Inherent Flame Resistant range utilising the Lenzing FR viscose yarn. These comfortable shirts provide PPE 1 (7.9 Cal) protection with only 150gsm in weight! In addition to the inherent FR properties this fabric also offers inherent moisture management properties.

You will notice the unique texture of the fabric. The Star Weave is a variation on a rip-stop construction and designed to add stability to the light weight fabric. This construction also provides mechanical stretch further enhancing comfort for the wearer.

Hard Yakka has utilised segmented FR tape to keep the garment as light and as flexible as possible.

Y04450 FR SHIRT LS 2T

- Star weave: 150gsm, 50% viscose FR/ 33% meta-aramid/10% polyamide/ 5% para-aramid/2% antistatic; Mesh: 185gsm, 50% modacrylic/ 20% lyocell/ 20% aramid/10% nylon
- 2 piece collar
- Concealed front placket with FR button closure
- Venting at upper back and underarm mesh gusset
- Gusset sleeve/cuff with FR button closure
- Segmented reflective FR tape in hoop configuration
- Radio loops on front yoke seams
- Twin chest pockets with flap and FR button closure. Pen pocket on wearer's LHS
- PPE 1 category 7.9 cal/cm²



Y04375 SHIELDTEC LENZING FR HI-VISIBILITY TWO TONE LONG SLEEVE CLOSED FRONT SHIRT WITH TAPE

SIZE XS-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)



Y04370 SHIELDTEC LENZING FR HI-VISIBILITY TWO TONE LONG SLEEVE OPEN FRONT SHIRT WITH TAPE

SIZE S-5XL

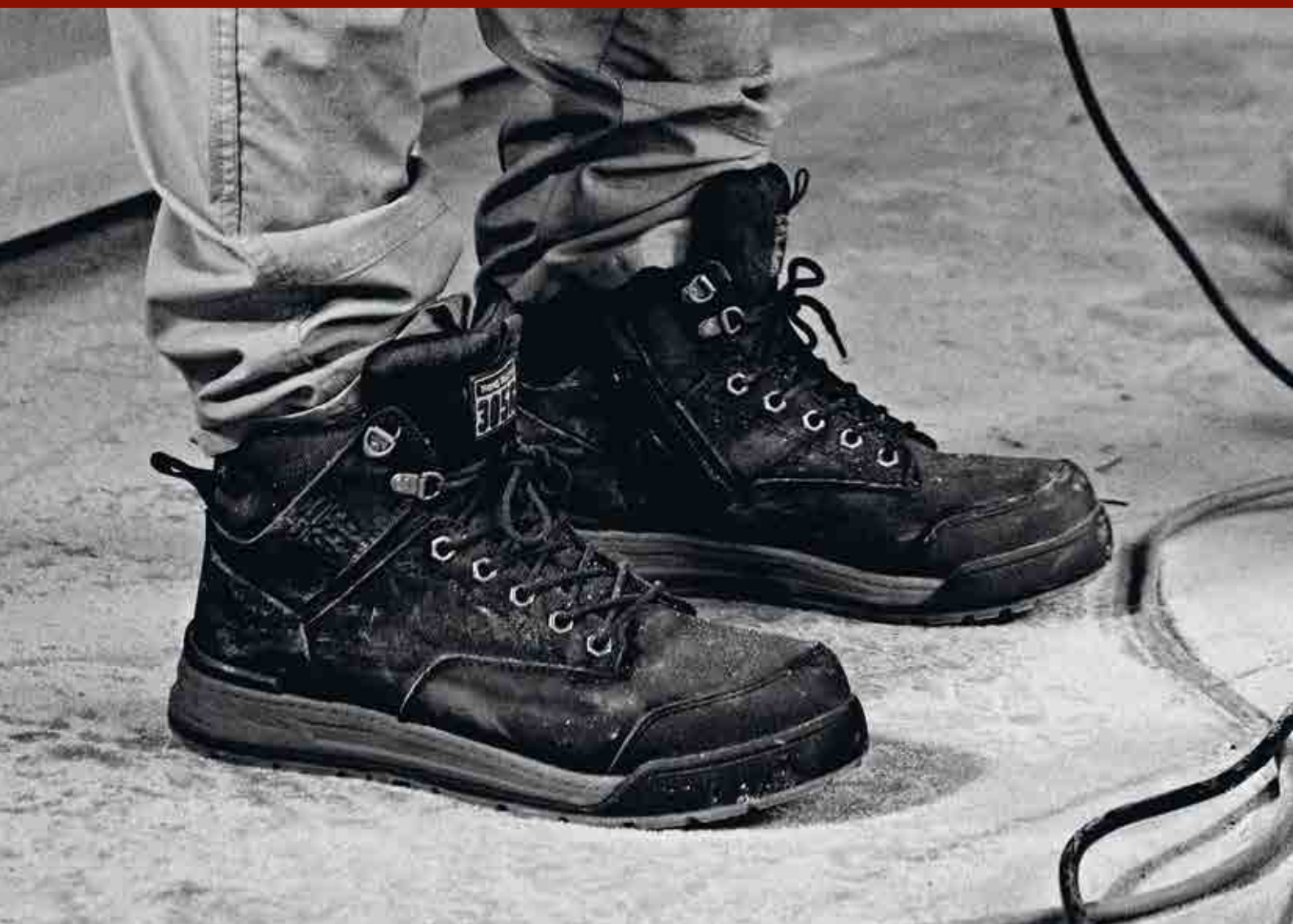
COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)



Y08330 SHIELDTEC LENZING FR WOMEN'S HI-VISIBILITY TWO TONE LONG SLEEVE OPEN FRONT SHIRT WITH TAPE

SIZE 8-18

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)





FOOTWEAR ICONS GUIDE



30 DAY COMFORT GUARANTEE

Our workboots have been engineered to provide maximum comfort. After a careful study of the Australian foot anatomy, we have designed Hard Yakka boots with a wider last, sole and toe cap. We are so confident you will love these boots that they come with a 30-day comfort guarantee.



AIRPORT FRIENDLY

No need to take off your boots every time you travel. The entire boot is non-metallic, including the toe caps, which can be x-rayed, will not rust and will not transmit electricity. This allows you to move through security environments without triggering metal detectors.



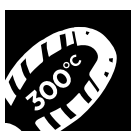
ANTI-STATIC

Boots with Anti-Static properties are designed to reduce the build up of excess static electricity by conducting body charge to the ground. This offers a level of protection against ignition hazards such as flammable materials and gases.



COMPOSITE TOE CAP

50% lighter than steel, non-metallic, non-magnetic, non-conductive and anti-corrosive. Its lightweight construction decreases foot fatigue. All Hard Yakka footwear complies with Australian and New Zealand standards AS/NZS 2210.3:2009.



DUAL DENSITY PU / RUBBER

Hard Yakka rubber outsoles are tough, hard wearing, and oil and grease-resistant. The polyurethane midsole provides additional comfort and energy rebound. Heat resistant to 300 degrees Celsius.



DUAL DENSITY PU / TPU

Thermoplastic polyurethane outsoles have many useful properties including elasticity and resistance to oil, grease and abrasion. The polyurethane midsole provides additional comfort and energy rebound. Heat resistant to 130 degrees Celsius.



EVA MIDSOLE

Ethylene Vinyl Acetate (EVA) is popularly known as expanded rubber or foam rubber. EVA is typically used as a shock absorber as it provides excellent cushioning and is a lightweight material.



LIGHTWEIGHT

Hard Yakka footwear incorporate safety toe caps in a durable design which feels lightweight on the wearers foot, which helps reduce strain due to being on your legs and feet all day.



MEMORY FOAM FOOTBED

Sensitive to pressure and moulds perfectly around the contours of your foot. The PU bottom layer provides permanent cushioning and shock absorption.



NANO GRAVITY SAFETY TOE

Carbon Nano Fiber Safety Toe Caps are up to 50% lighter than steel and 40% lighter than composite toe caps. Our Nano Cap technology makes our work boots more lightweight, comfortable and stronger while maintaining AS/NZS 2210.3:2009 and EU & ASTM safety standards.



REFLECTIVE

Beacon Mesh Reflective Technology for Enhanced Visibility in low light conditions.



STEEL SAFETY TOE CAP

All Hard Yakka footwear complies with Australian and New Zealand standards AS/NZS 2210.3:2009.



TOE BUMPER

Added toe protection which helps to increase strength and abrasion resistance.

One of the most important materials used in Hard Yakka footwear is the upper leather

Hard Yakka leathers are carefully selected for their suitability in industrial safety footwear. The softness and absorbency of leather assists in the control of temperature for feet, an important factor in comfort within an industrial environment. Leather has the ability to breathe through numerous small pores, allowing perspiration to diffuse, while at the same time restricting the entry of fluids, including water.

Leather also provides a significant benefit by trapping air between the fibres and becoming a thermal insulator. This characteristic is a barrier to external heat or cold damp and greatly assists in raising the level of comfort for the wearer.

Another important feature of leather is its flexibility and 'give' as well as the capacity to stretch either in wear or by insertion of devices inside the boot or shoe. Hard Yakka leathers have been selected because of their softness and pliable surface.



FULL-GRAIN LEATHER

is considered amongst the best quality leather you can buy. Hard Yakka full-grain leather is made using premium cow hides, which is one of the most breathable leathers you can wear.



KIP LEATHER

is soft and supple cow hide. It is stronger, smoother and more durable than other types of leathers. Kip Leather tends to be lighter in weight as compared to other leathers.



NUBUCK LEATHER

is made from full-grain cattle hides that have been sanded or buffed on the grain side to give a slight texture (short fibres) producing a velvet-like surface.
Hard Yakka Nubuck is carefully selected from the thick side of cattle hides ensuring our boots meet 2.2mm thickness requirements for durability.



SUEDE LEATHER

is made from the underside of cattle hides. Splits from thick cow leather have a woollen finish due to the nature of its fibre.
As suede does not include the tough exterior skin layer, it is less durable but softer than standard full-grain leather.



RAMBLER LEATHER

is created by applying a pigmented finish to the surface of the leather. The process is completed by embossing or printing a grain pattern onto the surface.

HOW TO WORK OUT YOUR SHOE SIZE

MEN'S EEE fit																		
AUS/UK	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	16
USA	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	11.5	12	13	14	15	16	17
European	39	39.5	40	40.5	41	41.5	42	42.5	43	43.5	44	44.5	45	46	47	48	49	50

WOMEN'S (For women's specific styles) D fit													
AUS/USA	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11
UK	3	3.5	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9
European	35	36	37	37.5	38	38.5	39	39.5	40	40.5	41	41.5	43

The grey shaded boxes show the Mens' to Women's equivalent sizes for unisex sized footwear. For example, a Men's AUS/UK 5 is equivalent to a Women's AUS/USA 7.

Please Note: Unisex sizes are wider fits for women than women's specific footwear.



WIDE FIT

UTILITY 150MM (6 INCH) SIDE ZIP BOOT

SIZE AU/UK 4–14 (7.5–10.5)

COLOUR Wheat (Y60089), Black (Y60090)

- Water Resistant Leather & Breathable Nylon Upper
- 10 Gauge YKK® Coil Zip
- Dual Layer Memory foam / PU footbed
- Additional under foot Phylon Interlayer
- Nylon (Non-Metallic) Shank
- TPU Outsole, PU Midsole
- Ideal for Agriculture, Construction, Home Maintenance, Manufacturing, Warehousing & Logistics
- Certified to AS/NZS 2210.3:2009



WIDE FIT

UTILITY 130MM (5 INCH) SIDE ZIP BOOT

SIZE AU/UK 4–14 (7.5–10.5)

COLOUR Wheat (Y60120), Black (Y60125)

- Water Resistant Leather & Breathable Nylon Upper
- 10 Gauge YKK® Coil Zip
- Dual Layer Memory foam / PU footbed
- Additional under foot Phylon Interlayer
- Nylon (Non-Metallic) Shank
- TPU Outsole, PU Midsole
- Ideal for Construction, General Purpose, Transport & Logistics
- Certified to AS/NZS 2210.3:2009



GRAVEL 150MM (6 INCH) LACE BOOT

SIZE Sand AU/UK 6–13 (Full Sizes Only),
Black AU/UK 3–15 (7.5–10.5)

COLOUR Sand (Y60085), Black (Y60086)

- Water Resistant Leather
- Dual Layer Memory foam / PU footbed
- Padded Collar
- Nylon (Non-Metallic) Shank
- PU Outsole, PU Midsole
- Ideal for Light Industrial, Warehousing, Transport, General Purpose
- Certified to AS/NZS 2210.3:2009

NEW



NITE VISION 130MM (5 INCH) SIDE ZIP BOOT

SIZE AU/UK 4–14 (7.5–10.5)

COLOUR Wheat (Y60230), Black (Y60235)

- Beacon Mesh Reflective Technology for Enhanced Visibility
- Water Resistant Leather & Breathable Nylon Upper
- 10 Gauge YKK® Coil Zip
- Dual Layer Memory foam / PU footbed
- Additional under foot Phylon Interlayer
- Nylon (Non-Metallic) Shank
- TPU Outsole, PU Midsole
- Ideal for Construction, General Purpose, Transport & Logistics
- Certified to AS/NZS 2210.3:2009

NEW



MEN'S 3056 LO

SIZE AU/UK 6–13 (7.5–10.5)

COLOUR Wheat (Y60113), Black (Y60114)

- Dri-Lex lining – Perspiration Absorption
- Aegis® Anti-Microbial – Odour Control
- Black TPU Heel Stabiliser
- Memory foam /PU footbed with ERP Pod comfort Technology
- Abrasion Resistant Scuff Cap
- Shock Absorbing Phylon Midsole
- Ideal for Light Industrial, Warehousing, Transport, Construction & General Purpose
- Certified to AS/NZS 2210.3:2009

NEW



WOMEN'S 3056 SIDE ZIP (5 INCH) BOOT 130MM SIDE ZIP

SIZE AU/US 4 - 11 (Full sizes only)

COLOUR Shiraz (Y60250), Wheat (Y60240), Black (Y60245)

- Neoprene Hoodie – Zip Hold & Anti-Rub Protection
- 10 Gauge YKK® Coil Zip
- Dri-Lex lining – Perspiration Absorption
- Aegis® Anti-Microbial – Odour Control
- Memory foam /PU footbed with ERP Pod comfort Technology
- TPU Heel Stabiliser
- Abrasion Resistant Scuff Cap
- Shock Absorbing Phylon Midsole
- Ideal for Light Industrial, Warehousing, Transport, Construction & General Purpose
- Certified to AS/NZS 2210.3:2009



3056 SIDE ZIP (5 INCH) BOOT 130MM SIDE ZIP

SIZE AU/UK 6 - 13 (7.5-10.5)

COLOUR Wheat (Y60200), Olive (Y60203), Black (Y60201)

- Neoprene Hoodie – Zip Hold & Anti-Rub Protection
- 10 Gauge YKK® Coil Zip
- Dri-Lex lining – Perspiration Absorption
- Aegis® Anti-Microbial – Odour Control
- Memory foam /PU footbed with ERP Pod comfort Technology
- Black TPU Heel Stabiliser
- Abrasion Resistant Scuff Cap
- Shock Absorbing Phylon Midsole
- Ideal for Light Industrial, Warehousing, Transport, Construction & General Purpose
- Certified to AS/NZS 2210.3:2009

NEW



NEO 1.0

SIZE AU/US 6–13 (7.5–10.5)

COLOUR Grey (Y60215), Black (Y60210)

- Lightweight 625 grams
- Nano Gravity safety cap (Carbon Nano Fiber 50% lighter than steel and 40% lighter than composite caps)
- “Neo tech” Internal anti debris gaiter
- Lightweight and durable Micro fiber upper
- 8 Gauge YKK coil zip
- Double pull loops for easy pull on
- Certified to AS/NZS 2210.3:2009



STEEL
TOE CAP



TOE
BUMPER



130°C HEAT
RESISTANT
OUTSOLE



FUEL OIL
& SLIP
RESISTANT



ANTI-STATIC



MEMORY
FOAM
FOOTBED



WATER
RESISTANT



UTILITY ELASTIC GUSSET

SIZE AU/UK 4–14 (7.5–10.5)

COLOUR Wheat (Y60170), Claret (Y60160), Black (Y60165)

- Water Resistant Leather
- Quality elastic gore
- Dual Layer Memory foam / PU footbed
- Additional under foot Phylon Interlayer
- Nylon (Non-Metallic) Shank
- TPU Outsole, PU Midsole
- Ideal for Construction, Warehouse, Light Industrial, General Purpose
- Certified to AS/NZS 2210.3:2009



STEEL
TOE CAP



130°C HEAT
RESISTANT
OUTSOLE



TOE
BUMPER



FUEL OIL
& SLIP
RESISTANT



ANTI-STATIC



MEMORY
FOAM
FOOTBED



WATER
RESISTANT



GRIT ELASTIC GUSSET

SIZE AU/UK 6–13 (Full sizes only)

COLOUR Sand (Y60087), Black (Y60088)

- Water Resistant Leather
- Quality elastic gore
- Dual Layer Memory foam / PU footbed
- Nylon (Non-Metallic) Shank
- PU Outsole, PU Midsole
- Ideal for Light Industrial, Warehousing, Transport, General Purpose
- Certified to AS/NZS 2210.3:2009



COMPOSITE
TOE CAP



300°C HEAT
RESISTANT
OUTSOLE



FUEL OIL
& SLIP
RESISTANT



AIRPORT
FRIENDLY



ANTI-STATIC



MEMORY
FOAM
FOOTBED



3056 ELASTIC PULL-UP BOOT

SIZE AU/UK 6–13 (7.5–10.5)

COLOUR Black (Y60116)

- Water Resistant Leather
- Quality elastic gore
- Dual Layer Memory foam / PU footbed
- Additional under foot Phylon Interlayer
- Nylon (Non-Metallic) Shank
- Rubber Outsole, Phylon Midsole
- Manufacturing, Warehouse & Logistics, Security, Transport & Storage
- Certified to AS/NZS 2210.3:2009





BLIZZARD HI 150MM (6 INCH) LACE BOOT

SIZE AU/UK 6–13 (7.5–10.5)

COLOUR Black (Y60083)

- Nubuck + Silver reflective trim
- Memory Foam / PU innersole with Poron heel pod
- Additional under foot Phylon Interlayer
- Moulded rubber toe protector
- Non-Metallic Shank
- Aegis® Anti-Microbial lining
- Rubber Outsole, Phylon Midsole
- Ideal for Construction, General Industry, Warehouse, Transport
- Certified to AS/NZS 2210.3:2009



BLIZZARD LO SAFETY JOGGER

SIZE AU/UK 6–13 (7.5–10.5)

COLOUR Black (Y60084)

- Nubuck + Silver reflective printing
- Memory Foam / PU innersole with Poron heel pod
- Additional under foot Phylon Interlayer
- Moulded rubber toe protector
- Non-Metallic Shank
- Aegis® Anti-Microbial lining
- Rubber Outsole, Phylon Midsole
- Ideal for Construction, General Industry, Warehouse, Transport
- Certified to AS/NZS 2210.3:2009



AVALANCHE SAFETY JOGGER

SIZE AU/UK 6–14 (Full sizes only)

COLOUR Black/Yellow (Y60110), Grey/Orange (Y60111), Black (Y60130)

- Abrasion Resistant PU & Breathable Mesh
- TPU Arch Support Stabiliser
- Dual layer memory foam / PU footbed
- Rubber toe protection
- Variegated Hold Fast shoe laces
- Ideal for Transport, Warehouse, Light Industrial
- Certified to AS/NZS 2210.3:2009



Y60203 3056 LACE ZIP BOOT







Y26071 GOLDEN HAWK DEERGRAIN GLOVE

SIZE S-2XL

COLOUR Black/Yellow (G86)

- Gold deer grain
- Curved fingers with perforated fourchettes
- Black nylon, lycra, foam back
- Black neoprene knuckle bar
- Elastic cuff
- Velcro fastener



Y26073 GOLDEN HAWK WINTERLINED DEERGRAIN RIGGER

SIZE S-2XL

COLOUR Black/Yellow (G86)

- Gold deer grain
- Winterlined features W100 heatlock lining
- Curved fingers with perforated fourchettes
- Black nylon, lycra, foam back
- Black neoprene knuckle bar
- Elastic cuff
- Velcro fastener



Y26075 ARMORSKIN HAWK SYNTHETIC LEATHER GLOVE

SIZE S-2XL

COLOUR Ash/Black (747)

- 0.8mm Armorskin synthetic leather (polyurethane/nylon)
- Neoprene padded reinforcement
- Perforated fourchettes
- Black nylon/lycra, foam back
- Elastic cuff
- Velcro fastener



Y26079 ARMORSKIN RIGGER SYNTHETIC LEATHER GLOVE

SIZE S-2XL

COLOUR Black/Smoke (610)

- 0.8mm Armorskin synthetic leather (polyurethane/nylon)
- Neoprene padded reinforcement
- Perforated fourchettes
- Black nylon/lycra, foam back
- Elastic cuff



Y26077 ARMORSKIN HAWK FINGERLESS SYNTHETIC LEATHER GLOVE

SIZE S-2XL

COLOUR Ash/Black (747)

- 0.8mm Armorskin synthetic leather (polyurethane/nylon)
- Neoprene padded reinforcement
- Perforated fourchettes
- Black nylon/lycra, foam back
- Elastic cuff
- Velcro fastener



Y26081 COWHIDE RIGGER

SIZE S-XL

COLOUR Natural (NAT)

- A-grade cowgrain leather
- Keystone thumb
- Insewn elastic
- Colour binding for sizing
- Outseam curved finger



Y02202 LEGENDS PANT, Y26081 COWHIDE RIGGER GLOVES



Y20035 MEN'S CREW 5 PACK WORKSOCK

SIZE AU/UK 7–11

COLOUR Multi (MLT), Black (BLA)

- 80% cotton / 17% polyester / 3% elastane
- Athletic design
- Padded footbed
- Seam-free toe



Y20030 MEN'S ANKLET 5 PACK WORKSOCK

SIZE AU/UK 7–11

COLOUR Multi (MLT), Black (BLA)

- 80% cotton / 17% polyester / 3% elastane
- Athletic design
- Padded footbed
- Seam-free toe



Y20100 BAMBOO WORK SOCKS

SIZE AU/UK 6–10, 11–14

COLOUR Khaki (KHA), Denim (DEN), Navy (NAV), Black (BLA)

- Comfort seam free sock
- Renewable resource making it an environmentally friendly choice
- Biodegradable
- Naturally antibacterial
- Ultra-violet protective properties
- Breathable



Y20501 WOOL NYLON WORK SOCK

SIZE AU/UK L (6–10), XL (11–14)

COLOUR Khaki (KHA), Navy (NAV), Black (BLA)

- 80% wool / 20% nylon in a loop back knit encourages breathability while the natural fibres aid moisture absorption
- Excellent combination of strength and comfort
- Breathable, comfortable and excellent moisture absorption properties
- Special knit top combines with reinforcement in the contrasted heel and toes



Y20065 ACRYLIC NYLON TWIN PACK DEODORISED SOCKS

SIZE AU/UK L (6–10), XL (11–14)

COLOUR Navy (NAV), Black (BLA)

- Deodorised for freshness
- 50% acrylic / 50% nylon composition
- Contrast heel and toe design
- Special knit top and cushioned sole to soak up stress



Y22330 FLEXFIT BASEBALL CAP

SIZE One Size Fits All

COLOURS Grey (GRY), Navy (NAV)

- Polyester/elastane
- 6 panel cap with taped seams
- Hard Yakka embroidery on wearer's left side
- Curved visor with contrast edge
- 6 sewn eyelets for ventilation



Y22300 LEATHER BELT

SIZE S, M, L

COLOUR Black (BLA), Brown (BRO)

- Genuine leather belt
- Gun metal buckle with 8 eyelets
- Logo engraving on buckle



Y09402 LEATHER BELT

SIZE 72R–112R (117R & 122R available in Black only)

COLOUR Chocolate (CHO), Black (BLA)

- Chocolate: Colorado oil tan leather & antique brass buckle
- Black: hand milled crazyhorse leather & satin nickel buckle
- Seven adjustable holes
- 35mm width
- Reinforced heavy duty stitching



Y22375 REVERSIBLE HI-VIS BEANIE

SIZE One Size Fits All

COLOURS Military/Orange (MOR), Yellow/Black (YBL)

- 96% acrylic/4% spandex
- Reversible hi-vis beanie
- Features Hard Yakka branding

NEW



Y22370 3056 BEANIE

SIZE One Size Fits All

COLOURS Grey Marle (GMR), Black (BLA) – NEW

- 100% acrylic
- Leather look embossed 3056 patch label on front
- Snug fit with relaxed top
- Wide cuff

Available April 2019

NEW



Y22670 PROTECTIVE FR KNEE INSERTS

SIZE M (one size fits all)

COLOUR Yellow (YEL)

- Made for ShieldTec
- Insert is made from durable EVA and covered with flame resistant fabric
- 3D shape conforms to the curve of the knee and moves with you
- Versatility: suits ShieldTec Protect range of products

Available March 2019



Y22980 LEGENDS SHAPED KNEEPADS

SIZE M (one size fits all)

COLOUR Black (BLA)

- Moulds to your knees – making it comfortable to wear
- Low density polyethylene/EVA contoured kneepads – built to last longer
- Tested to Australian standards – no damage to the knee pads after up to one million flexes
- Able to be cut down to size
- Versatile – suits Legends range of products including men's and women's



Y07950 SHIRT LS 2T VENT

FITTING GUIDE

MEN'S

SIZE MENS PANT/SHORT – REGULAR	67R	72R	77R	82R	87R	92R	97R	102R	107R	112R	117R	122R		
SIZE MENS PANT – STOUT					87S	92S	97S	102S	107S	112S	117S	122S	127S	132S
FITS WAIST (CM)	67	72	77	82	87	92	97	102	107	112	117	122	127	132
FITS WAIST (IN)	26	28	30	32	34	36	38	40	42	44	46	48	50	52
PANT IN LEG SEAM – REGULAR	83	83	83	83	83	83	83	83	83	83	83	83		
PANT IN LEG SEAM – STOUT					78	78	78	78	78	78	78	78	78	78

SIZE MENS PANT – LONG	74L	79L	84L	89L	94L									
FITS WAIST (CM)	74	79	84	89	94									
FITS WAIST (IN)	29	31	33	35	37									
PANT IN LEG SEAM – LONG	88	88	88	88	88									

SIZE MENS COVERALL – REGULAR	67R	72R	77R	82R	87R	92R	97R	102R	107R	112R	117R	122R		
SIZE MENS COVERALL – STOUT					87S	92S	97S	102S	107S	112S	117S	122S	127S	132S
FITS WAIST (CM)	67	72	77	82	87	92	97	102	107	112	117	122	127	132
FITS WAIST (IN)	26	28	30	32	34	36	38	40	42	44	46	48	50	52
FITS CHEST – REGULAR (CM)	77	82	87	92	97	102	107	112	117	122	127	132		
FITS CHEST – STOUT (CM)					92	97	102	107	112	117	122	127	132	137
IN LEG SEAM – REGULAR	70	73	76	79	81	84	85	86	87	88	88	88	88	89
IN LEG SEAM – STOUT					71	74	76	79	81	82	83	85	86	86

SIZE MENS COVERALL – LONG	74L	79L	84L	89L	94L									
FITS WAIST (CM)	74	79	84	89	94									
FITS WAIST (IN)	29	31	33	35	37									
FITS CHEST (CM)	87	92	97	102	107									
IN LEG SEAM – LONG	81	83	85	88	90									

SIZE MENS SHIRTS/ POLOS/TEES/FLEECE	XXS	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL		
FITS CHEST (CM)	82	87	92	97	102	110	118	126	134	142	150		

WOMEN'S

WOMENS PANT/SHORT/SHIRT	6	8	10	12	14	16	18	20	22	24		
FITS BUST	80	85	90	96	102	108	116	124	130	136		
FITS NATURAL WAIST (CM)	62	67	72	77	82	87	95	103	108	113		
FITS HIP	88	93	98	103	108	113	121	129	134	139		

WOMENS POLOS/TEES/FLEECE	2XS	XS	S	M	L	XL	2XL	3XL	4XL	5XL		
FITS BUST	80	85	90	98	106	114	122	130	138	146		

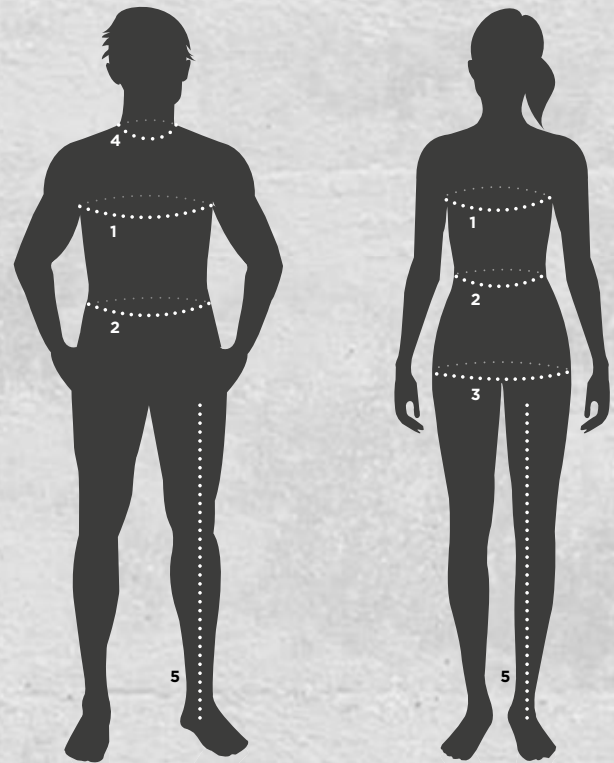
FITTING GUIDE

MEASURING GUIDELINES

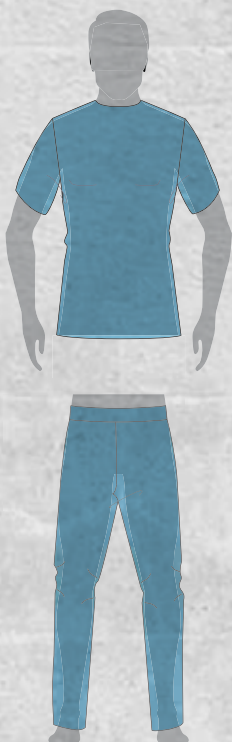
Each tailor and patternmaker has his or her way of measuring. This fitting guide will help to ensure a consistency of approach.

- Do not take your measurements yourself
- Ask a professional dressmaker or tailor to take your measurements for more accuracy
- Wear light clothing as thicker garments like jumpers and jeans will add to measurements
- Remove items from pockets such as wallets in the back hip pocket
- Measure with the tape flat against the body
- Do not hold the tape too loose or too tight
- Do not put fingers under the tape

1. CHEST/BUST CM Measure around the body across the fullest part of the chest, keeping the tape level and straight.
2. WAIST CM Women: Measure around the natural waistline, keeping the tape level and straight. Men: Measure the waist where they wear their pants.
3. HIP/SEAT CM Women only: Measure at the widest point (approximately 20–23cm) below the waist. At this position the tape should slide easily up, down and over the bottom.
4. NECK/COLLAR CM Men only: Measure the circumference at the base of the neck, where a shirt collar would sit or using a well fitting shirt, lay flat on table, measure from centre of button to centre of button hole.
5. IN-LEG LENGTH CM Measure from crotch to floor without shoes.

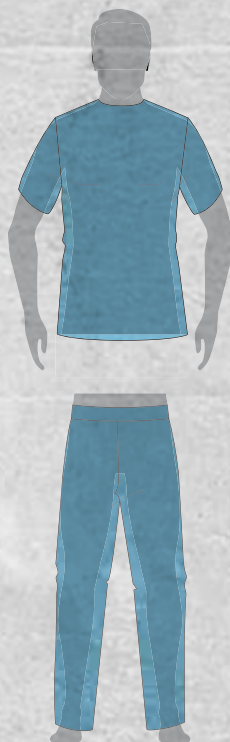


FIT GUIDE



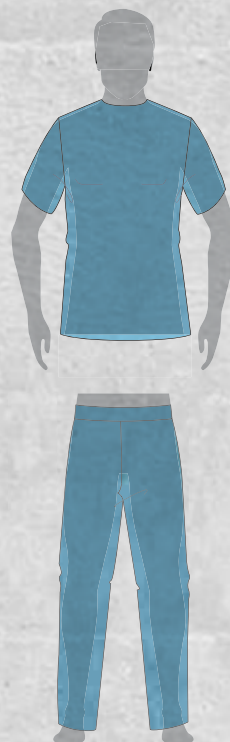
SLIM

Close fit designed for ease of mobility no matter what the job demands.



STRAIGHT

Modern, easy fit, accommodating a wide range of movement for all day comfort.



CLASSIC

A traditional wider and looser fit straight from waist down with a mid-rise.



RELAXED

Generous fit with plenty of room to move.

SUSTAINABILITY

Workwear Group is committed to supplying its customers with reliable and sustainable products and services. Operating within Wesfarmers Environmental framework ensures that as a minimum, we comply with environmental law, regulatory requirements and environmental license conditions. We know there's always room to do more, because we believe sustainability is a journey, not a destination.

We value our customers and aim to empower them by pursuing a progressive ethical agenda that delivers sustained change whilst meeting their product & service needs. We actively engage with communities through philanthropic contributions and are committed to growing a sustainably responsible business.

Doug Swan
Group General Manager
Workwear Group

SUSTAINABILITY PILLARS

GOVERNANCE

- Wesfarmers board provides governance
- Wesfarmers Dow Jones Sustainability Index
- Anti-bribery policy and training
- Competition policy and training
- Whistle-blower policy
- Modern Slavery Statement

ETHICAL SOURCING

- Ethical Sourcing Team
- 1st Australian uniform supplier to commit to SEDEX
- **SMETA 6.0 compliant**
- Signatory to the Bangladesh Accord
- Independent 3rd party auditing
- Wesfarmers Forum

QUALITY AND COMPLIANCE

- ISO 9001:2015 accredited
- OEKO-TEX Standard 100 testing
- Restricted Substances List compliant
- Factory capability audits
- 3rd party independent product testing
- Quality Assurance Standards
- Wesfarmers Forum

RISK MANAGEMENT

- Business Continuity Plans
- Project Risk Assessments
- Product Risk Assessments
- Secure Network Policies & Procedures
- Bank Level website encryption

HEALTH AND SAFETY

- ASNZS 4801 compliant
- Mental Health Care Initiative
- Site safety assessments
- Employee safety initiatives
- Injury frequency rate reporting
- Toolbox talks
- Wesfarmers Forum

PEOPLE AND DIVERSITY

- Gender diversity
- Equal employment opportunity
- Women in leadership program
- Employee care programs
- Mentoring programs
- Graduate programs
- Wesfarmers Forum

COMMUNITY

- Empowering people returning to work with clothing donations
- Charitable initiatives
- Community support programs
- Supporting design students through donations

ENVIRONMENT

- Energy reduction program, reduced 58% of electricity usage between 2016-18
- 80% reduction in Catalogues printed
- Reduction of packaging materials
- Wesfarmers Forum

RESPONSIBLE APPAREL LIFECYCLE MANAGEMENT

- **Sustainability Survey**
- Recycled fibres used for garments
- In-house paper, plastics & organic recycling
- Ongoing research & development of product sustainability solutions
- Uniform recycling programs

ETHICAL COMPLIANCE

Hard Yakka, as a brand under The Workwear Group and a division of Wesfarmers Industrials Group, is a recognized leader in managing design, development and supply chains globally, as such we are committed to working with our supply partners to continuously improve ethical business practices through engaging with the partners to deliver sustainable solutions. We proactively promote responsible behaviour in our supply chain to protect our brands and the well-being of workers/their communities in the factories we work with. We hold our suppliers accountable in a range of areas including safety practices, legal compliance, labour and human rights, modern slavery, anti-bribery and environmental impact. Our mission is to know, trust and support our supply partners to make our impact on global supply chains positive.

CONTACT US

The Workwear Group offers flexible electronic ordering solutions for our customers.

Workwear Online offers you 24 hour access to manage your account. It is a quick and simple way to order your workwear online. Our e-trading solutions are security enabled, offer flexible payment methods, track and trace, available stock visibility, order status and history, invoice and credit copy downloads, catalogue downloads, customisation of ranges/favourites and more.

For online ordering, simply request secure access to www.workweargrouponline.com.au via your Account Manager / Sales Representative.

PLACING ORDERS

1. Log in to www.workweargrouponline.com.au
2. Browse products by selecting the Hard Yakka catalogue or by entering the style name/product number in the "Product Search" field.
3. Select the product by clicking on the name or image of your choice.
4. Enter the quantity in the desired size/colour box.
5. Add the selected products to your shopping cart by clicking "Add to Cart" at the bottom right corner of the screen.
6. To add more products, repeat steps 1-5.
7. When you have finished filling your Shopping Cart, place the order with Hard Yakka by following 3 quick steps:
 - a. Go to Cart/Checkout
 - b. Review your items and click on "Checkout" where your own order reference number can be added at this stage
 - c. Click "Place Order" (an email will be sent to your registered email address as confirmation of your order)

Please note printed stock availability dates in this catalogue are an indication only and may be subject to change.

For further assistance, please contact your Sales Representative or contact our Customer Service on 1800 644 517.



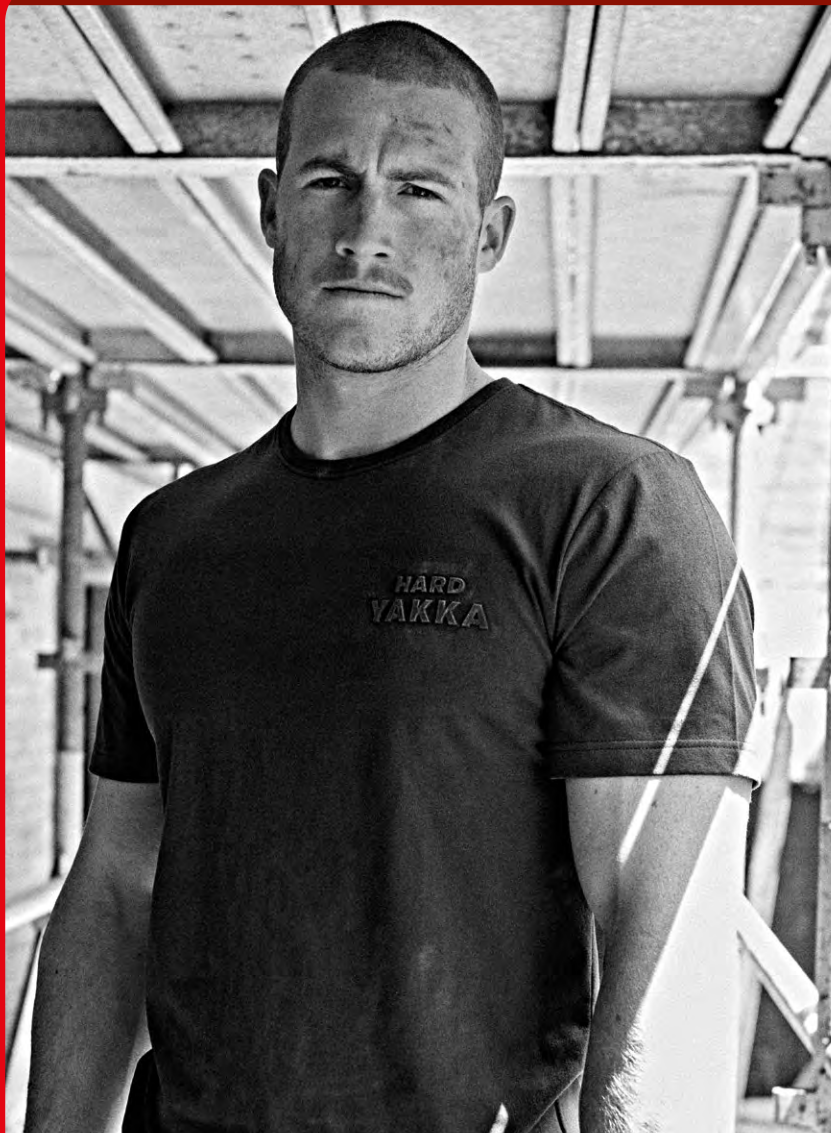
STYLE INDEX

STYLE	PAGE										
Y00010	40	Y02750	21	Y05340	35	Y07530	47	Y11376	57	Y26077	101
Y00015	38	Y02770	87	Y05350	35	Y07540	47	Y11379	56	Y26079	100
Y00030	39	Y02855	27	Y05411	35	Y07558	50	Y11383	56	Y26081	101
Y00055	86	Y02870	77	Y05500	33	Y07559	50	Y11389	56	Y43245	24
Y00080	87	Y02880	17	Y05545	31	Y07590	44	Y11396	56	Y43246	24
Y00122	39	Y02906	17	Y05590	32	Y07591	44	Y11615	59	Y43247	24
Y00262	39	Y02960	25	Y05594	31	Y07690	44	Y11690	65	Y43434	24
Y00270	38	Y02965	25	Y05620	32	Y07691	44	Y16050	64	Y44610	20
Y00445	38	Y03041	19	Y05681	33	Y07715	46	Y16051	65	Y60083	97
Y01010	40	Y03042	20	Y05906	32	Y07720	46	Y19270	62	Y60084	97
Y01055	39	Y03400	22	Y06050	70	Y07730	48	Y19315	64	Y60085	94
Y01526	40	Y03513	20	Y06057	69	Y07735	48	Y19320	62	Y60086	94
Y01555	38	Y03514	20	Y06174	77	Y07740	48	Y19322	63	Y60087	96
Y02202	19	Y03875	22	Y06545	69	Y07899	54	Y19323	63	Y60088	96
Y02210	19	Y03876	22	Y06554	69	Y07940	49	Y19324	64	Y60089	94
Y02255	14	Y04050	83	Y06556	69	Y07950	49	Y19325	63	Y60090	94
Y02275	15	Y04150	83	Y06570	73	Y07978	50	Y19326	64	Y60110	97
Y02300	15	Y04250	82	Y06575	72	Y07982	51	Y19330	63	Y60111	97
Y02320	85	Y04265	76	Y06670	68	Y07984	51	Y19470	59	Y60113	95
Y02332	77	Y04270	76	Y06675	68	Y07990	51	Y19510	71	Y60114	95
Y02335	85	Y04275	76	Y06680	68	Y07996	54	Y19515	72	Y60116	96
Y02340	14	Y04310	46	Y06685	68	Y08040	45	Y19530	65	Y60120	94
Y02420	84	Y04311	46	Y06690	73	Y08079	19	Y19605	58	Y60125	94
Y02425	85	Y04350	83	Y06740	77	Y08220	49	Y19610	58	Y60130	97
Y02500	18	Y04370	89	Y06755	62	Y08225	49	Y20030	102	Y60160	96
Y02501	18	Y04375	89	Y06765	62	Y08330	89	Y20035	102	Y60165	96
Y02520	84	Y04450	82	Y06785	72	Y08525	65	Y20065	103	Y60170	96
Y02525	85	Y04550	83	Y06800	70	Y08805	53	Y20100	102	Y60200	95
Y02530	17	Y04605	52	Y06805	70	Y08810	18	Y20501	102	Y60201	95
Y02540	21	Y04610	52	Y06810	72	Y08840	27	Y21027	71	Y60203	95
Y02560	15	Y04615	52	Y06815	73	Y08850	18	Y21283	71	Y60210	95
Y02570	17	Y04620	52	Y06830	70	Y08851	33	Y21480	71	Y60215	95
Y02575	21	Y04625	53	Y07116	51	Y08887	16	Y22300	103	Y60230	94
Y02590	16	Y04630	53	Y07227	54	Y08930	27	Y22330	103	Y60235	94
Y02592	16	Y05066	33	Y07295	48	Y09402	103	Y22370	104	Y60240	95
Y02594	16	Y05067	32	Y07334	76	Y11306	58	Y22375	104	Y60245	95
Y02596	25	Y05083	33	Y07338	45	Y11307	58	Y22670	104	Y60250	95
Y02597	25	Y05100	30	Y07339	45	Y11332	57	Y22980	104		
Y02615	21	Y05115	30	Y07500	47	Y11343	57	Y26071	100		
Y02670	87	Y05140	31	Y07510	47	Y11360	57	Y26073	100		
Y02740	27	Y05190	31	Y07529	45	Y11363	59	Y26075	100		

Hard Yakka
A HISTORY OF HARD



THIS PAGE: Y06690 QUILTED FLANNEL JACKET. BACK COVER: Y60210 NEO 1.0 BOOT, Y04450 FR SHIRT LS 2T, Y19470 EMBOSSED CREW NECK SILICONE TEE, Y07950 SHIRT LS 2T VENT, Y05411 3056 STRETCH CANVAS CARGO SHORT.



WORKWEAR GROUP

Level 1, 187 Todd Road, Port Melbourne VIC 3207
ABN 82 004 055 387
Customer Service 1800 644 517
hardyakka.com.au
© Hard Yakka January 2019

Hard Yakka
A HISTORY OF HARD